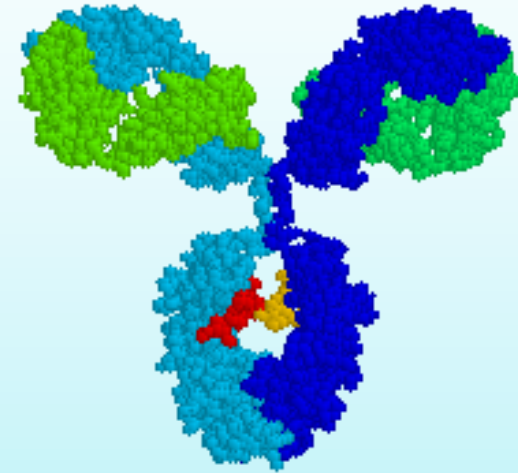


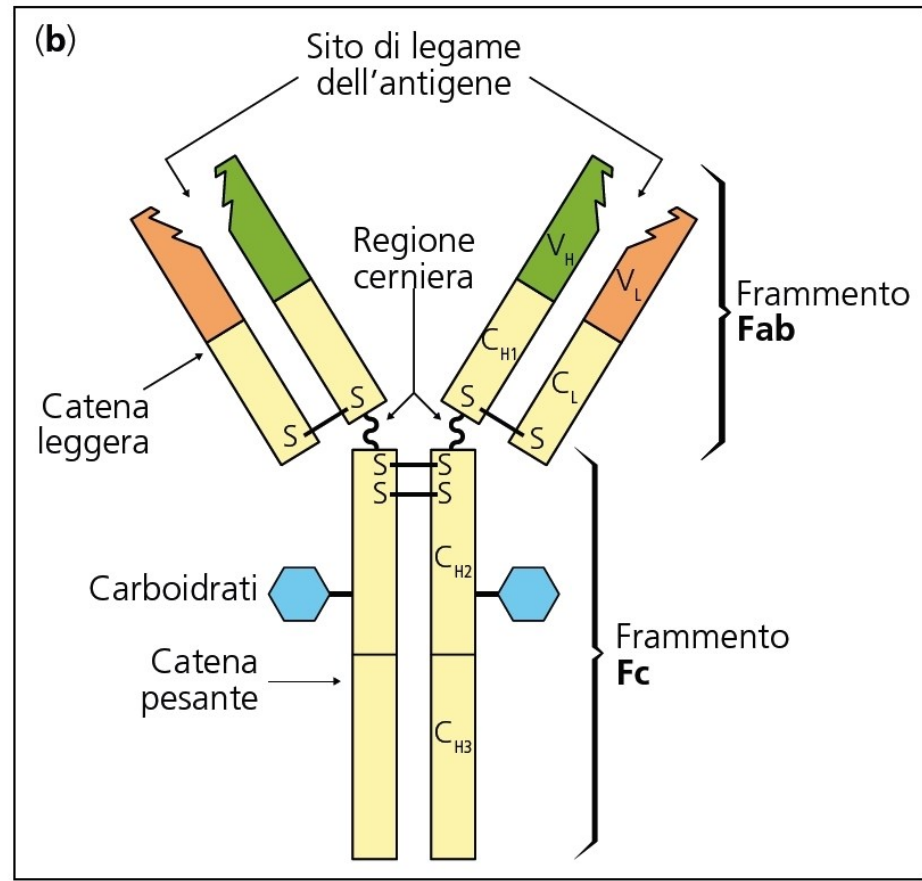
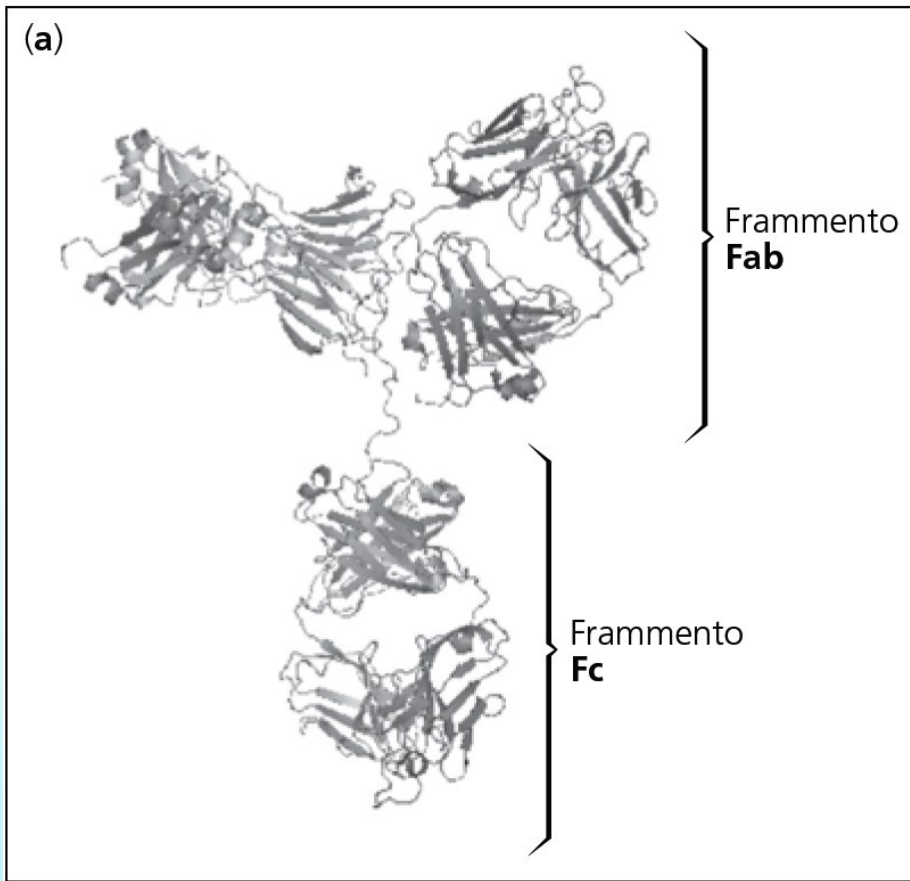
# Immunology Review

- Immunoglobulin G
  - Monoclonal
- vs.
- Polyclonal
- vs
- Recombinant



© 1996 Mike Clark

<http://www.path.cam.ac.uk/~mrc7/igs/img09.jpeg>



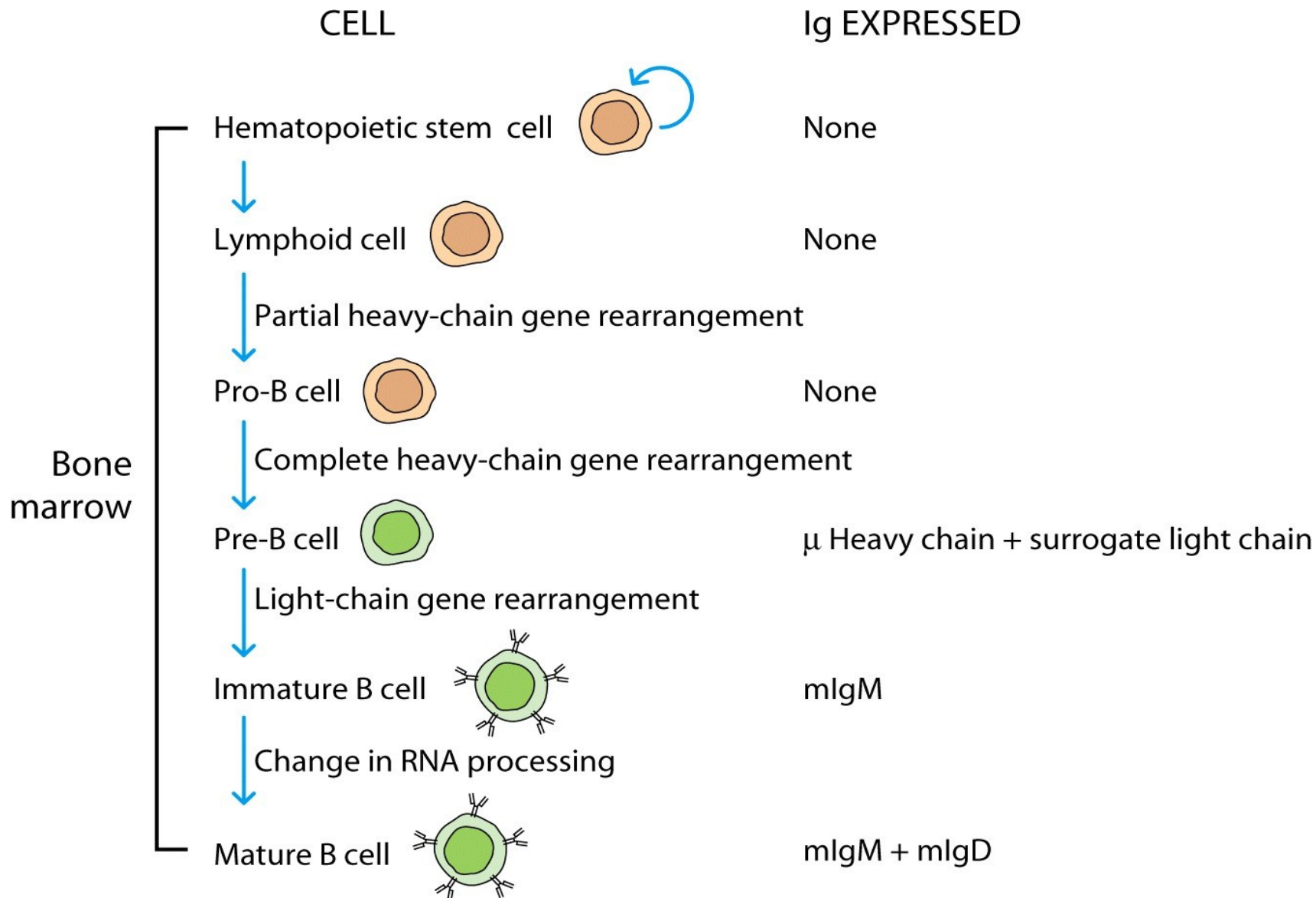
**Figura 6.26**

(a) Struttura tridimensionale di un'immunoglobulina G (codice PDB: 1HZH). La figura è stata prodotta con il programma PyMol (DeLano Scientific).

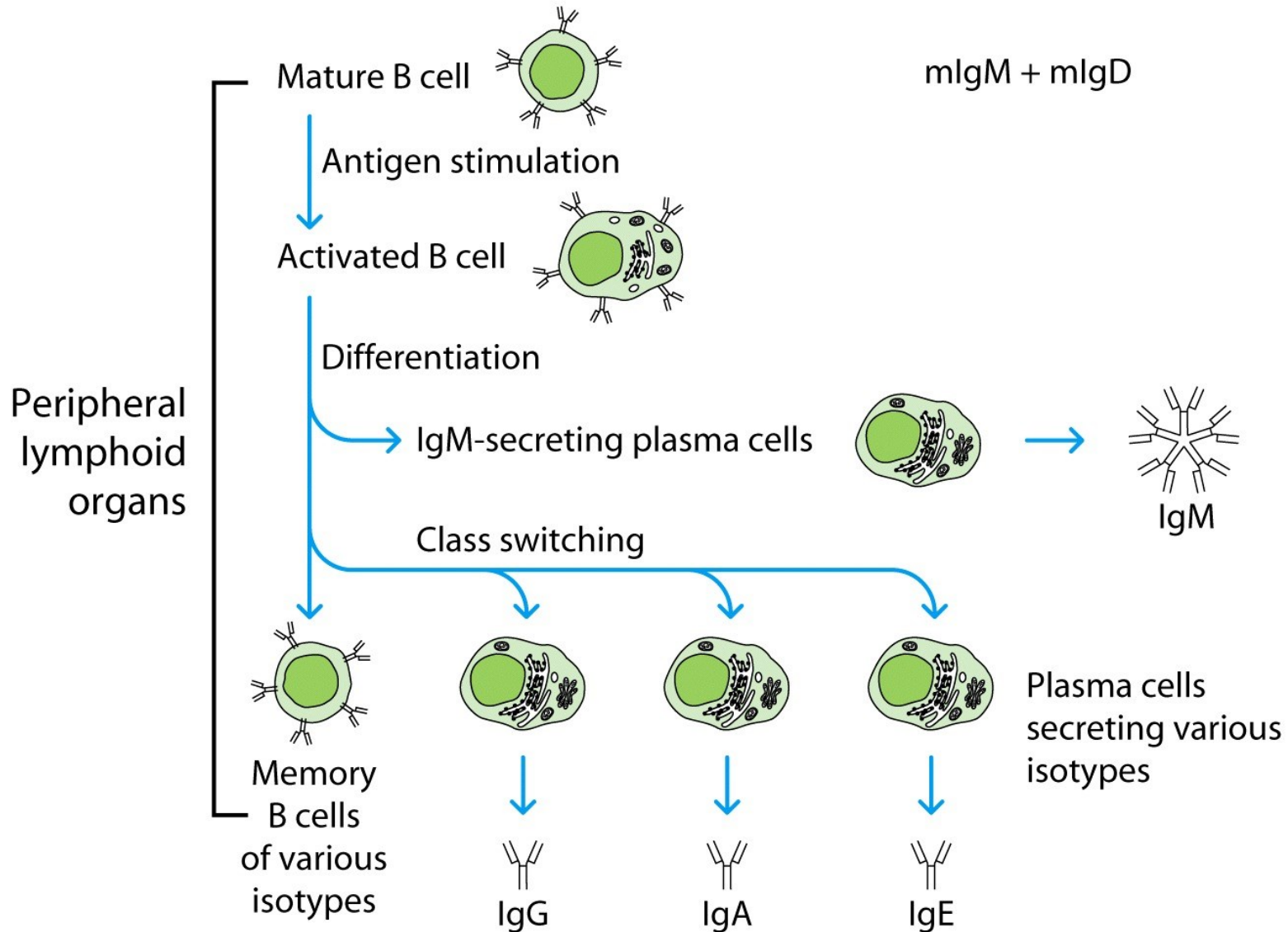
(b) Schematizzazione della struttura di un'immunoglobulina. Fc,

frammento cristallizzabile; Fab, frammento legante l'antigene;  $C_H$ , dominio costante della catena pesante;  $V_H$ , dominio variabile della catena pesante;  $C_L$ , dominio costante della catena leggera;  $V_L$ , dominio variabile della catena leggera.

# B lymphocyte development



# B lymphocyte development (2)

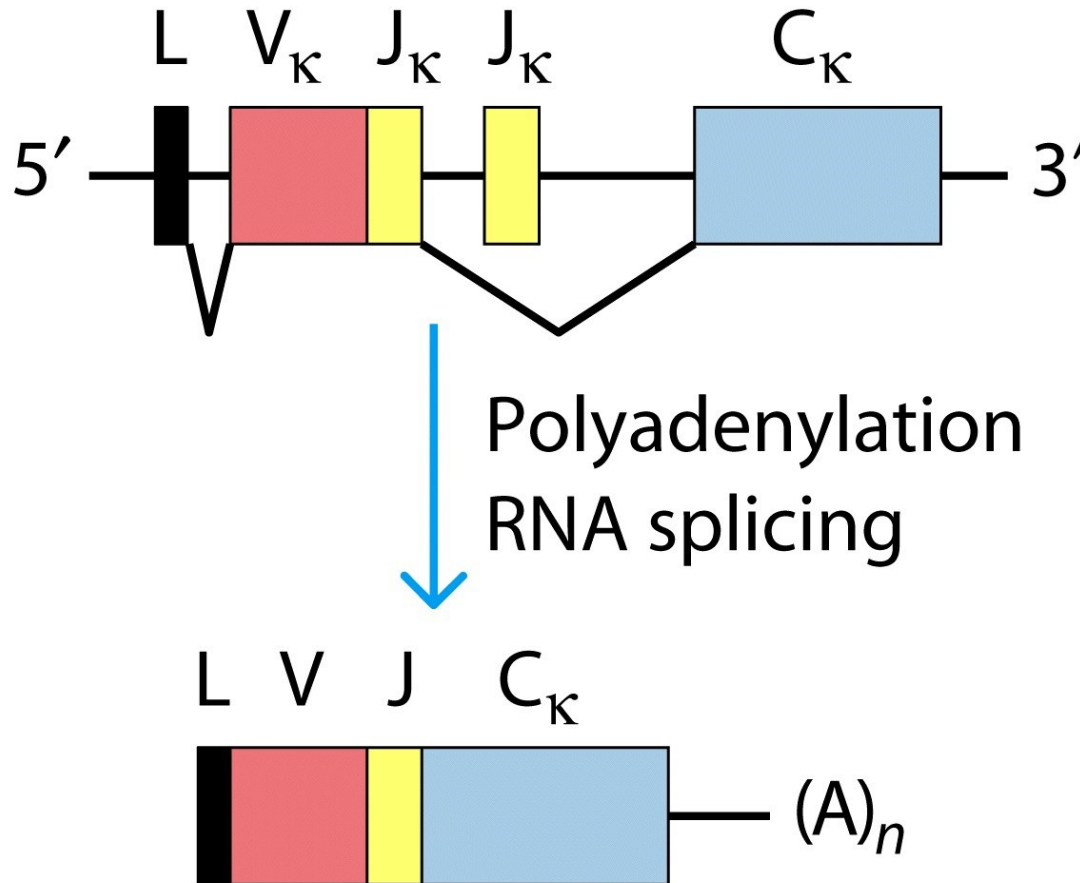


# Sottoclassi immunoglobuline

Table 1: Immunoglobulin Subclasses

Class/Subclass	Heavy Chain	Light Chain	MW (kDa)	Structure	Function
IgA1	$\alpha 1$	$\lambda$ or $\kappa$	150 to	Monomer to tetramer	Most produced Ig; protects mucosal surfaces; resistant to digestion; secreted in milk
IgA2	$\alpha 2$		600		
IgD	$\delta$	$\lambda$ or $\kappa$	150	Monomer	Function unclear; works with IgM in B-cell development; mostly B cell bound
IgE	$\epsilon$	$\lambda$ or $\kappa$	190	Monomer	Defends against parasites; causes allergic reactions
IgG <sub>1</sub>	$\gamma 1$	$\lambda$ or $\kappa$	150	Monomer	Major Ig in serum; good opsonizer; moderate complement fixer (IgG <sub>3</sub> ); can cross placenta
IgG <sub>2a</sub>	$\gamma 2$				
IgG <sub>2b</sub>	$\gamma 2$				
IgG <sub>3</sub>	$\gamma 3$				
IgG <sub>4</sub>	$\gamma 4$				
IgM	$\mu$	$\lambda$ or $\kappa$	900	Pentamer	First response antibody; strong complement fixer; good opsonizer

# Antibody Diversity



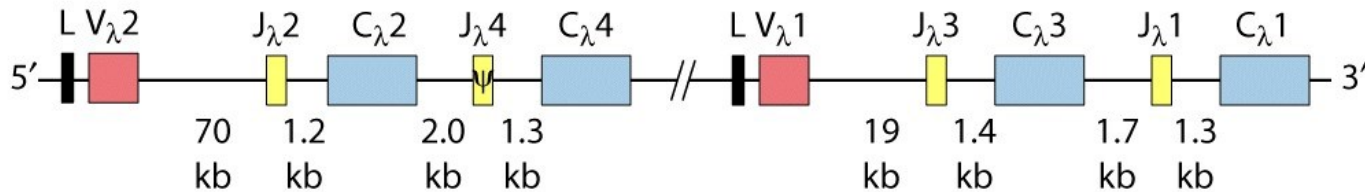
# Multigene organization of Ig genes

## 2 types of light chains in humans:

The constant region determines the light chain's class (kappa or lambda).

The lambda class has 4 subtypes (lambda 1, lambda 2, lambda 3, and lambda 7)

### (a) $\lambda$ -chain DNA



**lambda ( $\lambda$ ) chain**, encoded by the immunoglobulin lambda locus (IGL@) on chromosome 22 (locus: 22q11.2)

### (b) $\kappa$ -chain DNA

$n = \sim 85$

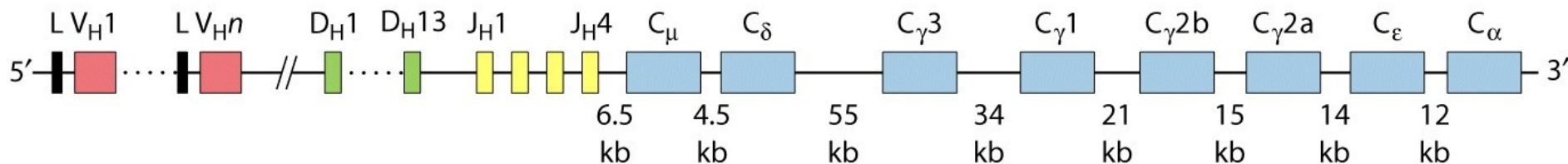


**kappa ( $\kappa$ ) chain**, encoded by the immunoglobulin kappa locus (IGK@) on chromosome 2 (locus: 2p11.2)

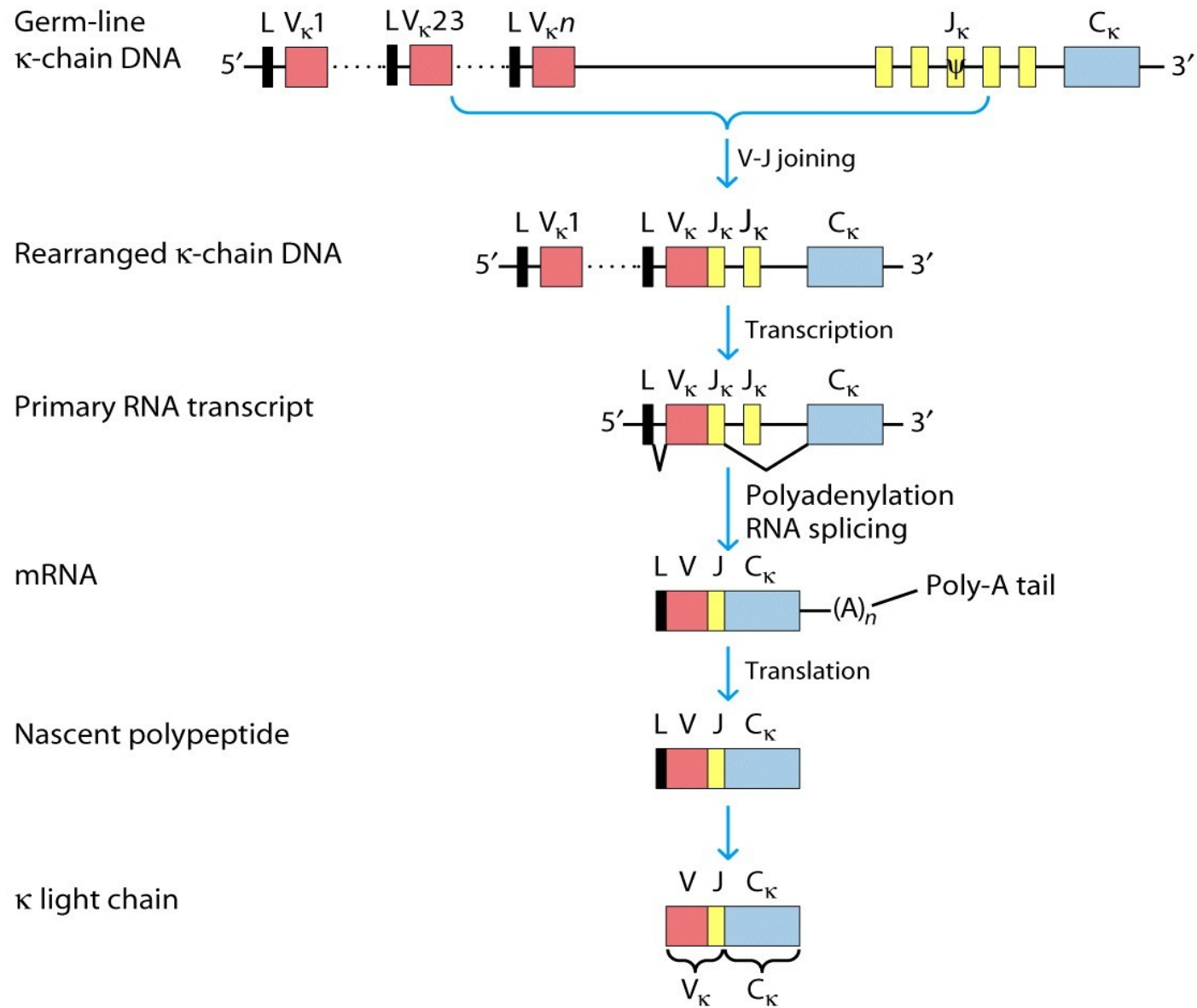
## Heavy chain in humans:

### (c) Heavy-chain DNA

$n = \sim 134$

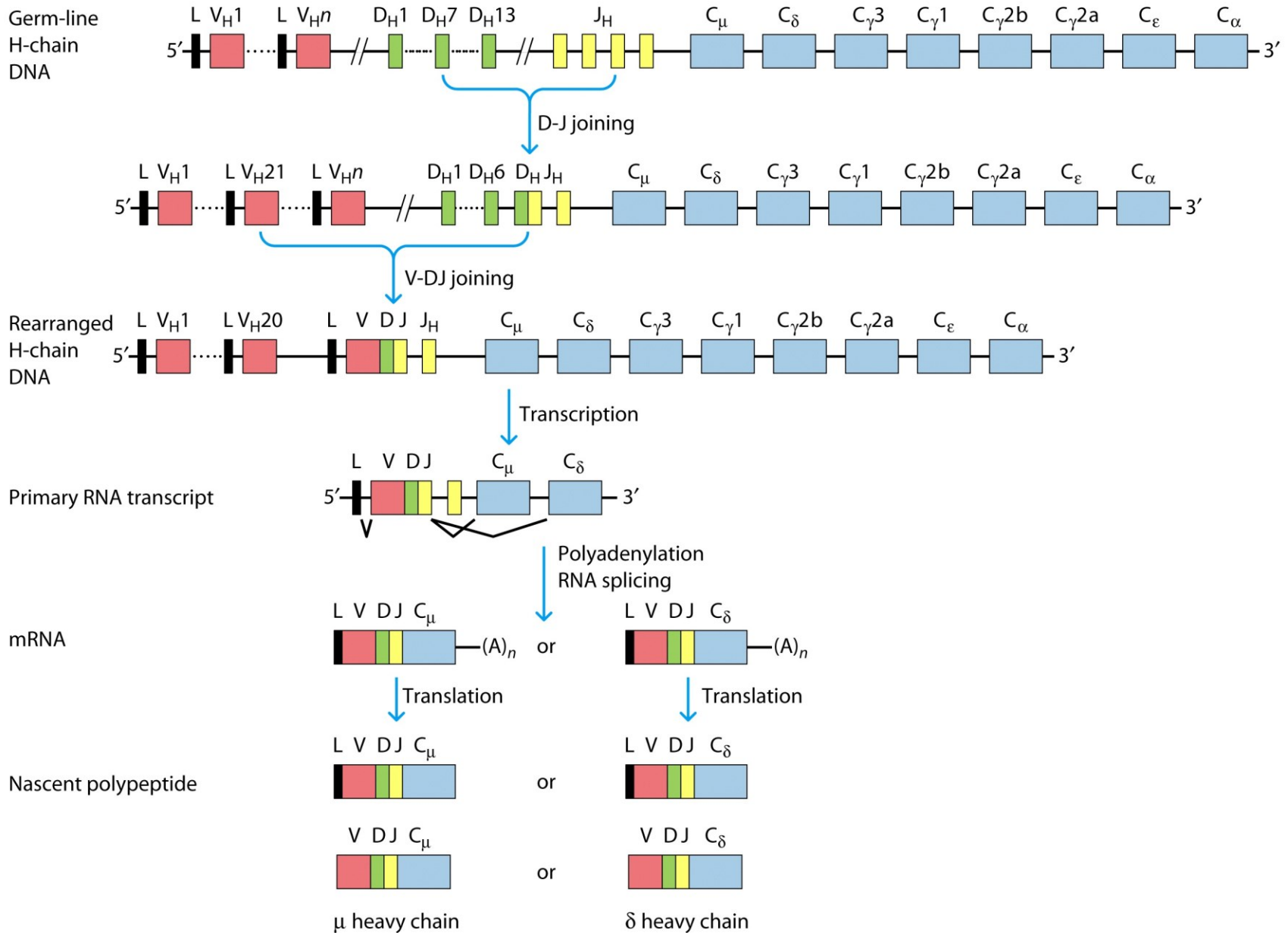


# Kappa light chain rearrangement





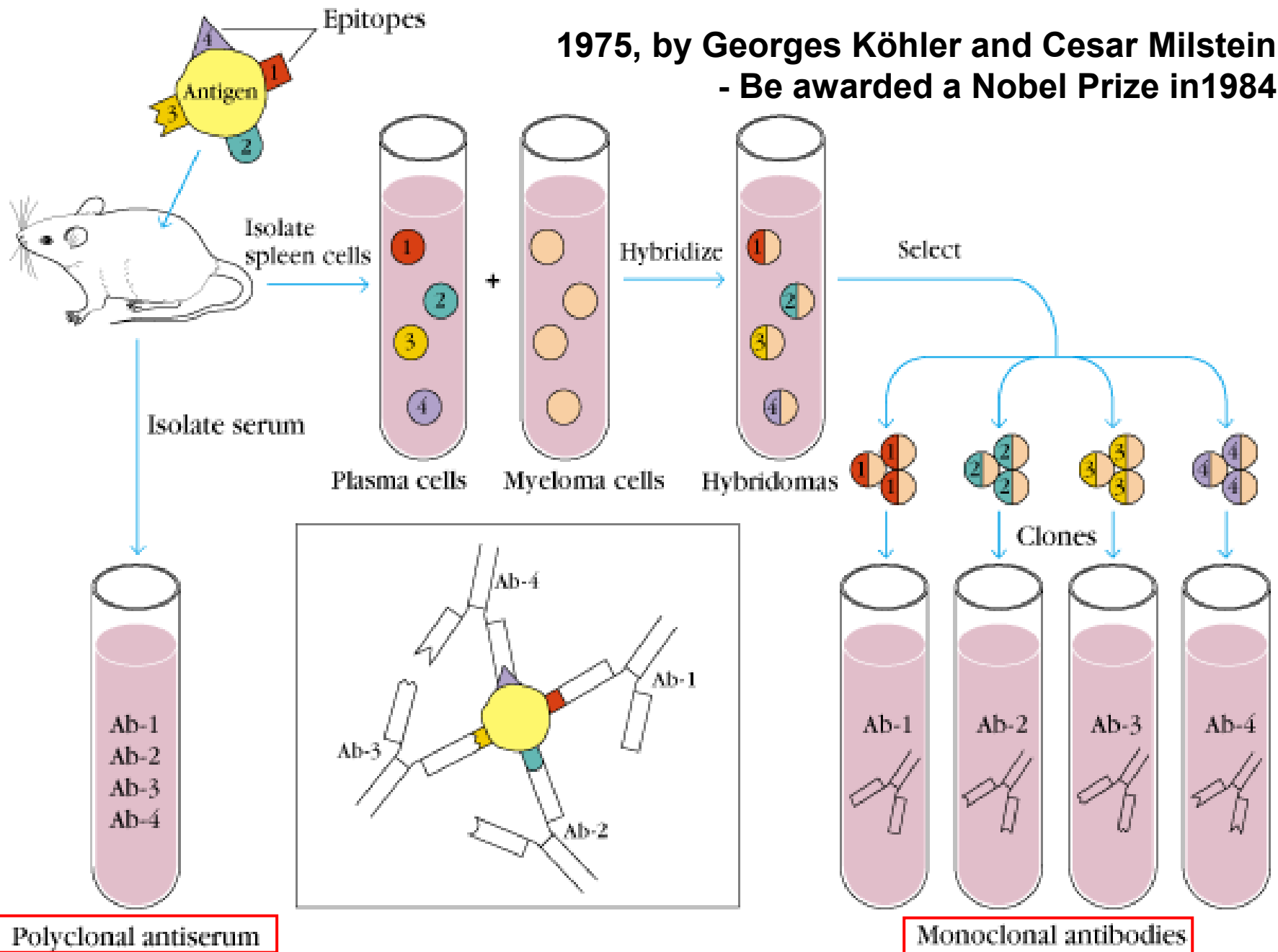
# Heavy chain rearrangement



# Hybridoma technology

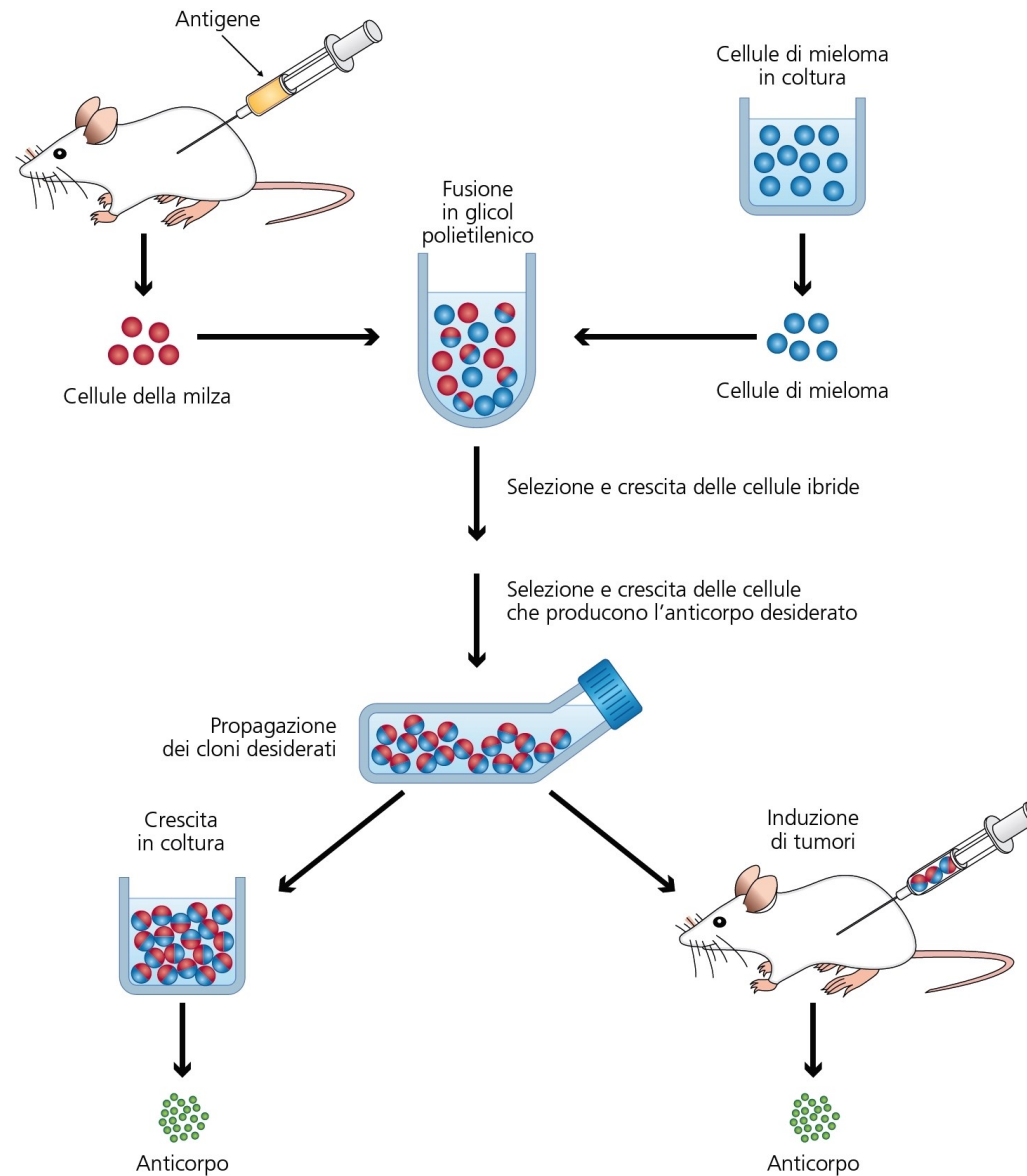
- Fusion of an antibody-producing B lymphocyte with a myeloma
- cell generates a hybridoma cell.
- This secretes a single type of antibody and can grow indefinitely
- In tissue culture.

**1975, by Georges Köhler and Cesar Milstein  
- Be awarded a Nobel Prize in 1984**



**Polyclonal antiserum**

**Monoclonal antibodies**



**Figura 6.27**  
 Schema della tecnica di produzione di un anticorpo monoclonale.

# Raising monoclonal antibodies

- A mouse is immunised with the antigen.
- The **spleen** is removed and **B lymphocytes** are isolated.
- These are fused with **hypoxanthine-guanine phosphoribosyl transferase negative (HPGRT - )** myeloma cells (DHFR+).
- **Hybridomas** are **selected** from the mixture using **HAT medium**.

# Selection using HAT medium

## Cells make purine nucleotides

- 1) by de novo synthesis, from PRPP, Q, G, THF-For, Q, CO<sub>2</sub>, D, THF-For etc.
- 2) by salvage - attaching preformed purine bases to ribose.

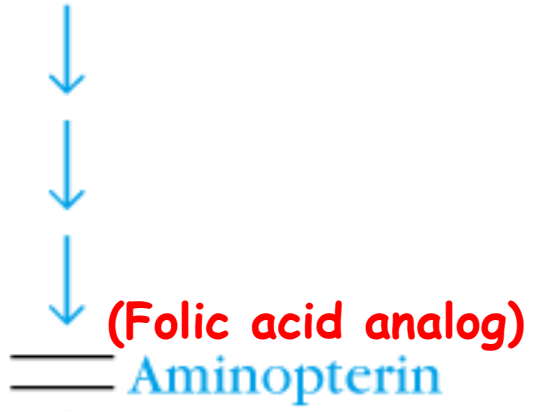
→ Hypoxanthine-guanine phosphoribosyltransferase (**HGPRT**) is a **purine salvage enzyme**

- It adds hypoxanthine or guanine to **PRPP** (phospho ribosyl pyrophosphate) to form IMP or GMP. IMP is a precursor of AMP.

# Two different pathways to synthesis nucleotide in mammalian cells

## DE NOVO PATHWAY

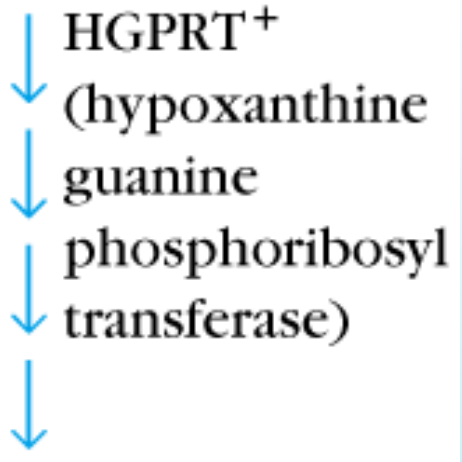
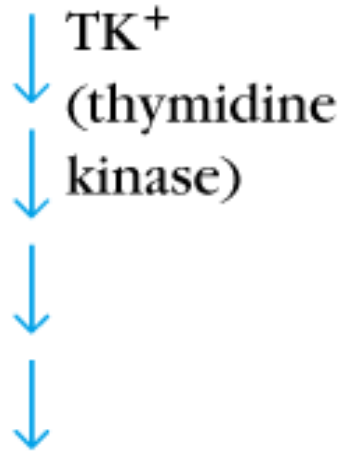
Phosphoribosyl  
pyrophosphate  
+  
Uridylate



## SALVAGE PATHWAY

Thymidine

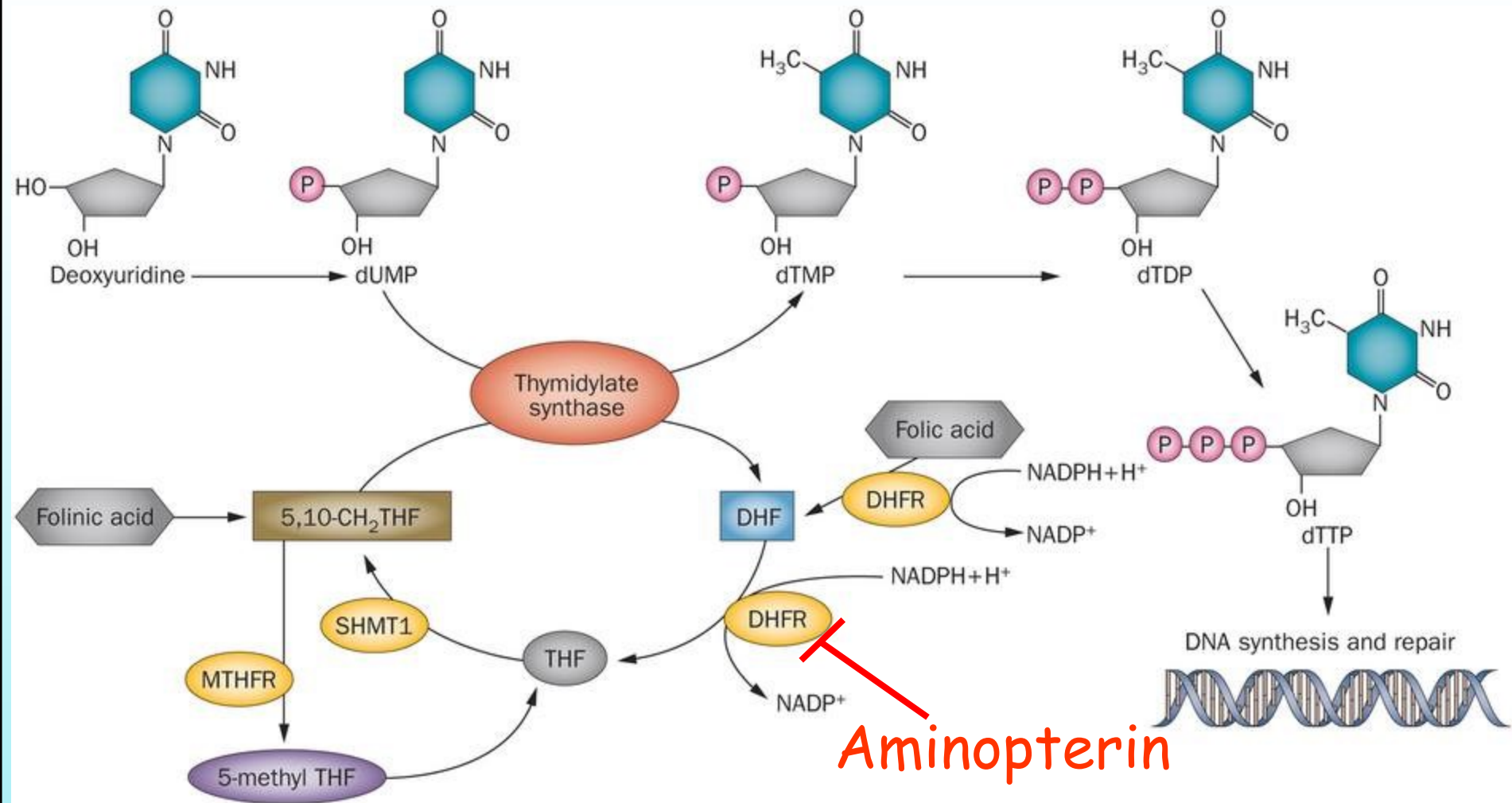
Hypoxanthine



Nucleotides

DNA

**Myeloma cells** used in hybridoma technology are double mutants, lack the HGPRTase (HGPRT-) and lose the ability to produce Ig



Aminopterin



- **Aminopterin**

- inhibits dihydrofolate reductase DHFR  
[and myeloma cells are (HGPRT - ) ]

- knocks out de novo purine biosynthesis and thymidine biosynthesis

- kills unfused myeloma cells

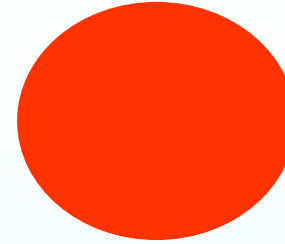
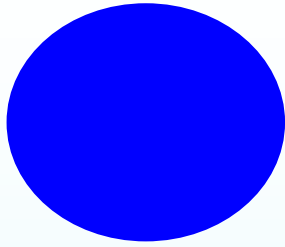
- **Hypoxanthine**

- can be salvaged by **HGPRT+ hybridomas** enables them to make IMP, AMP and GMP and to proliferate.

- **Thymidine**

- **used by hybridomas** which can't make their own thymidine when DHFR is inhibited by aminopterin.

# Hybridoma



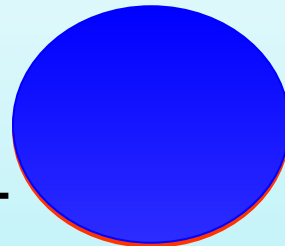
HGPRT+ B lymphocyte  
Can salvage purines  
Can't survive in cell culture  
Produces antibody

HGPRT- myeloma cell  
Can't salvage purines  
Can proliferate in cell culture

Aminopterin kills unfused myeloma cells

Does not survive in culture

HGPRT+



Hybridoma  
Can salvage purines  
Can survive in cell culture  
Produces antibody

Hypoxanthine-guanine phosphoribosyltransferase (HGPRT) is a **purine salvage enzyme** - adds hypoxanthine or guanine to PRPP (phosphoribosyl pyrophosphate) to form IMP or GMP. IMP is a precursor of AMP.

# Clinical Uses for Monoclonal Antibodies

- Very useful as **diagnostic, imaging, and therapeutic reagents** in clinical medicine
  - Monoclonal antibodies were used primarily as in vitro diagnostic reagents
  - Radiolabeled monoclonal antibodies can also be used in vivo detecting or locating
- **Immunotoxins**
  - To compose of tumor-specific monoclonal antibodies coupled to lethal toxin
  - Valuable therapeutic reagent

# Disappointed promises

- The early promise of the use of antibodies in the treatment of disease initially went disappointed (more than two decades) for two reasons:
  - Early antibodies **displayed insufficient activation of human effector functions** (i.e. the antibodies did not kill the infecting organism or cell)
  - The early antibodies were of murine (mouse) origin, and thus triggered the production of **human anti-mouse antibodies (HAMA)**.

# The types of mAb designed

- **Murine source mAbs**: rodent mAbs with excellent affinities and specificities, generated using conventional hybridoma technology.
- **Clinical efficacy compromised by HAMA**(human anti murine antibody) response, which lead to allergic or immune complex hypersensitivities.

# The types of mAb designed

- **Chimeric mAbs:** chimeras combine the human constant regions with the intact rodent variable regions. Affinity and specificity unchanged. Also cause human antichimeric antibody response (30% murine resource)
- **Humanized mAbs:** contained only the CDRs of the rodent variable region grafted onto human variable region framework

# Antibody engineering techniques

- create chimeric or humanized antibodies by utilizing the murine variable regions or complementary determining regions (CDRs),
- in conjunction with human constant regions, in order to maintain target specificity and reduce the HAMA (human anti-mouse antibodies) response ([21-23](#)).
- Years ago, fully human antibodies are generated using hybridoma technology in **transgenic mice models, such as HuMabMouse and XenoMouse**, whereby the mouse immunoglobulin (Ig) gene loci have been replaced with human loci within the transgenic mouse genome (*Nat Biotechnol.* (2005) 23:1117–25. doi: 10.1038/nbt1135).

# Human Monoclonal Antibodies

- Production of human monoclonal antibody
  - There are numbers of technical difficulties
    - The lack of human myeloma cells to exhibit immortal growth, be susceptible to HAT selection, to not secrete antibody, and support antibody production in the hybridoma made with them
    - Human B cell sometimes have immortality
    - That is the difficulty of readily obtaining antigen-activated B cells
- To culture human B cells in vitro to produce human monoclonal antibody
  - Transplant human cells with immune response into SCID mice (lack a functional immune system)



# Humanization of mAbs

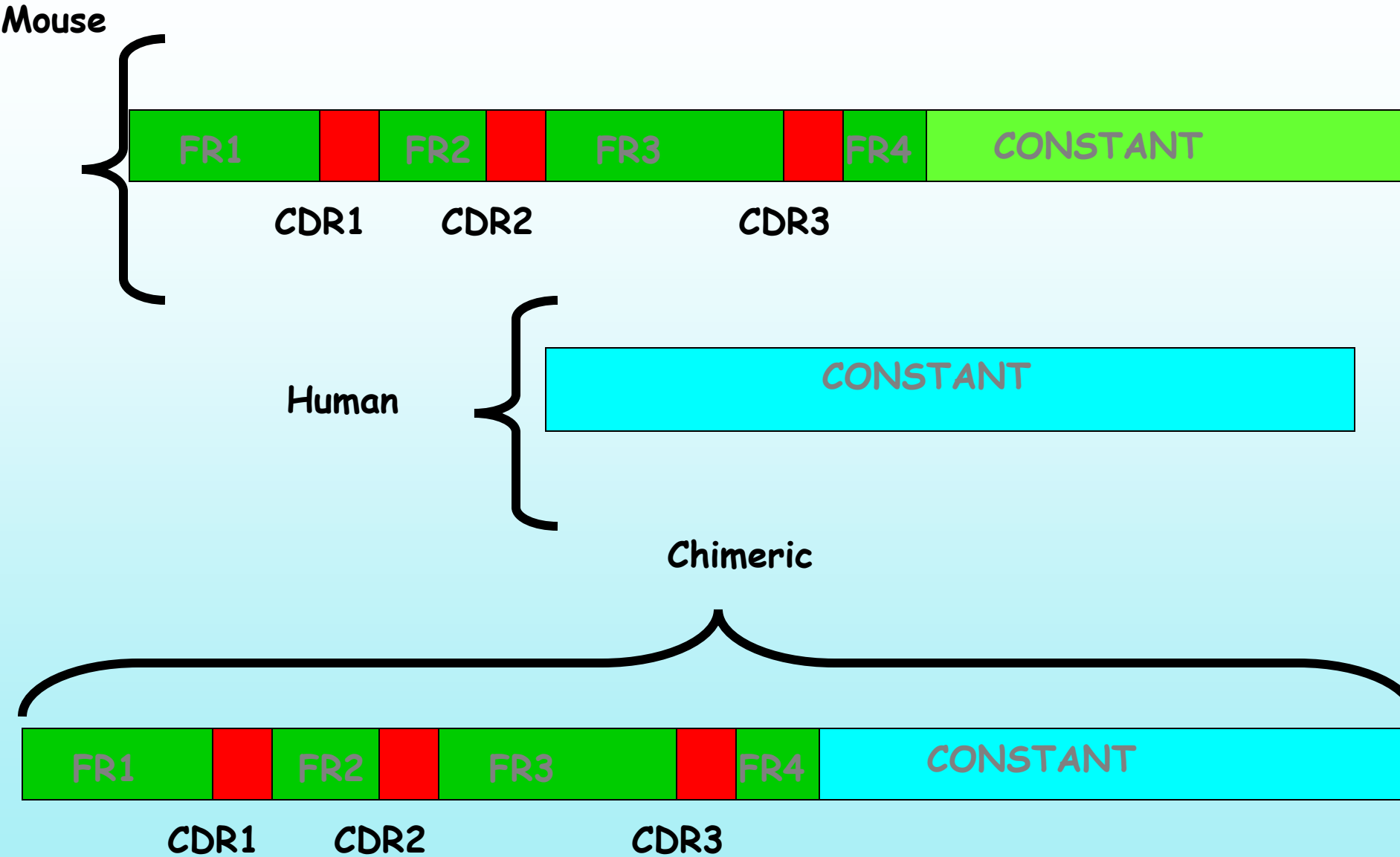
## The humanization of mAbs by complementarity-determining region (CDR)-grafting

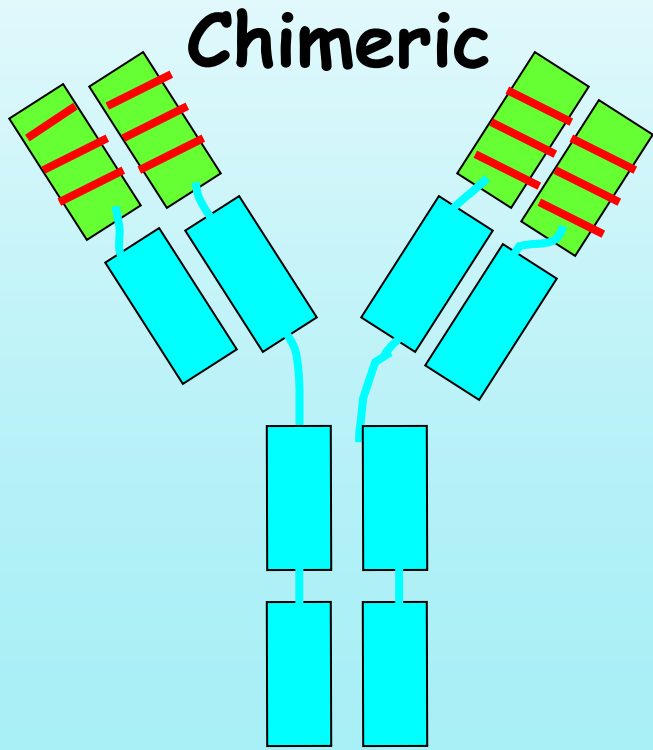
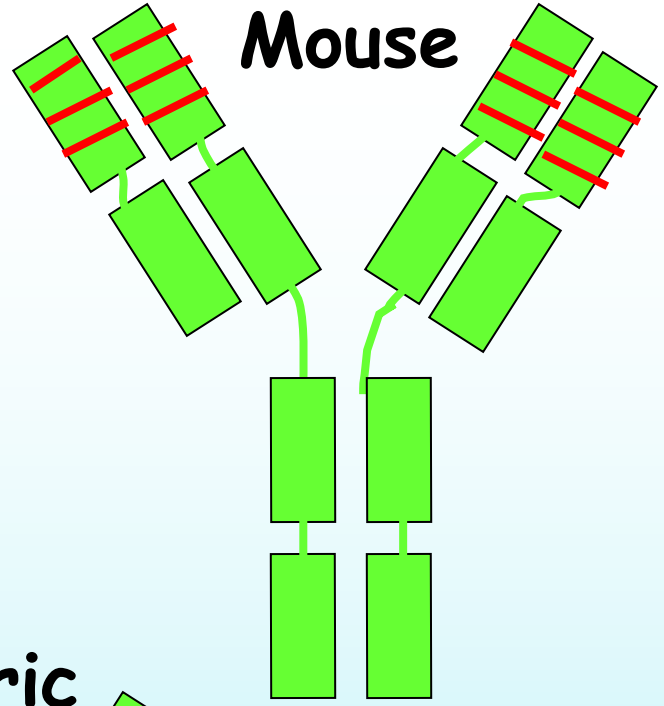
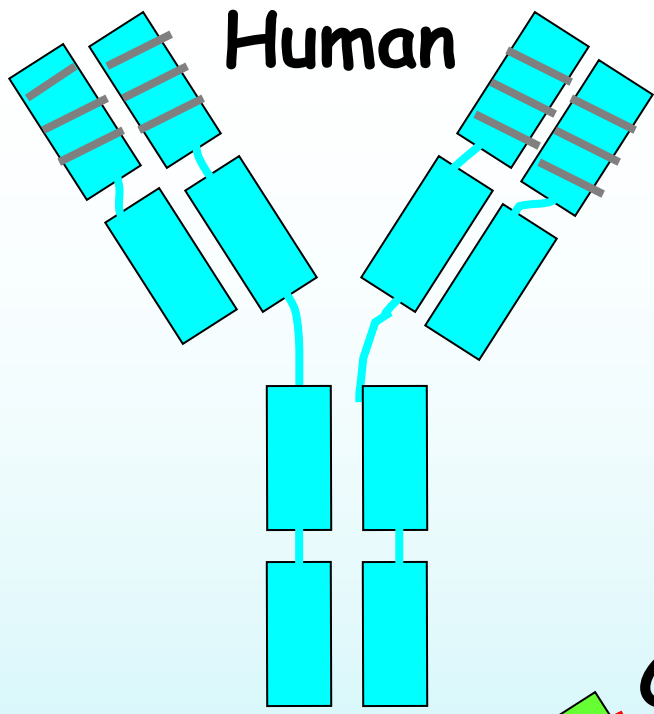
- a standard procedure to improve the clinical utility of xenogeneic Abs by **reducing human anti-murine Ab (HAMA)** responses elicited in patients.
- CDR-grafted humanized Abs may **still evoke anti-V region responses when administered in patients.**

## To minimize anti-V region responses:

- the Ab may be humanized by **grafting onto the human templates only the specificity-determining residues (SDRs)**, which are essential for the surface complementarity of the Ab and its ligand.
- Typically, humanization of an Ab, whether by CDR or SDR grafting, involves the **use of a single human template for the entire VL or VH domain of an Ab.**

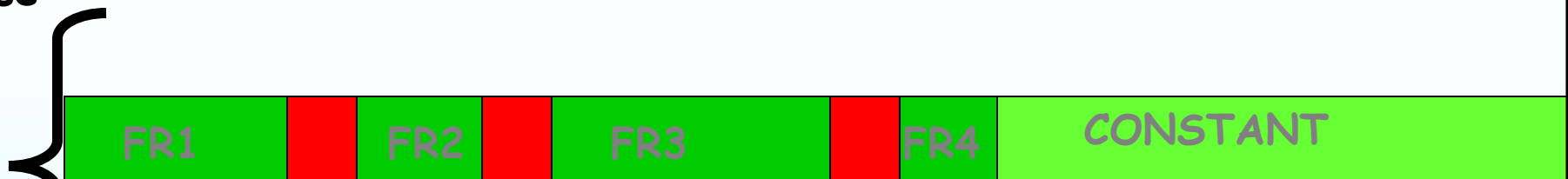
# CHIMERIC HUMAN/MOUSE





# HUMANIZED ANTIBODIES

Mouse



CDR1

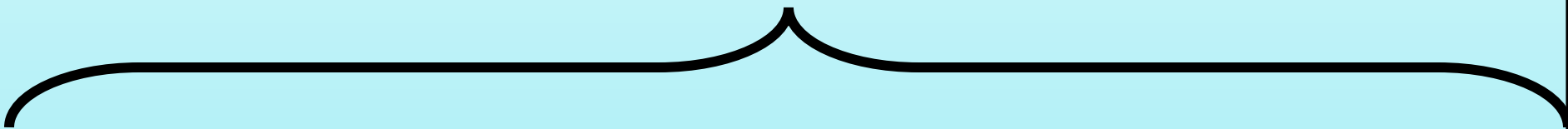
CDR2

CDR3

Human



Humanized



FR1

FR2

FR3

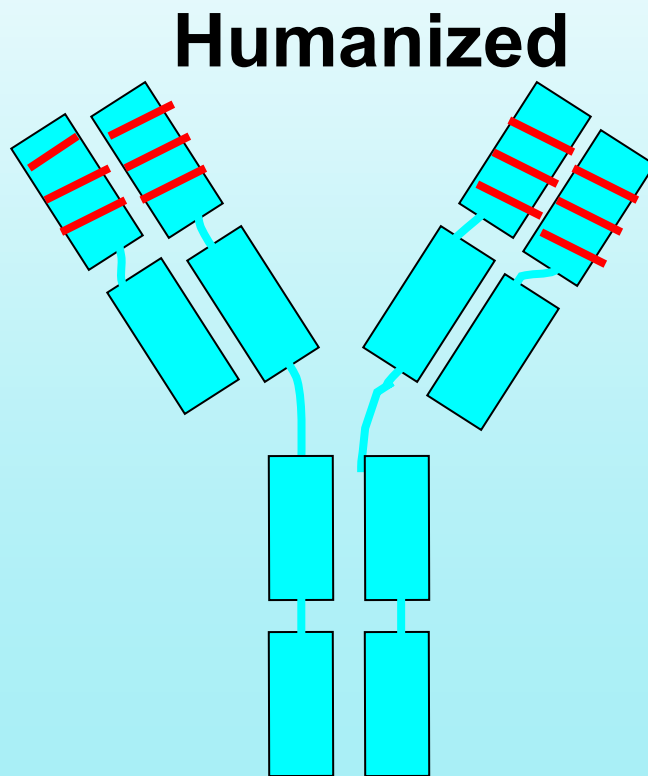
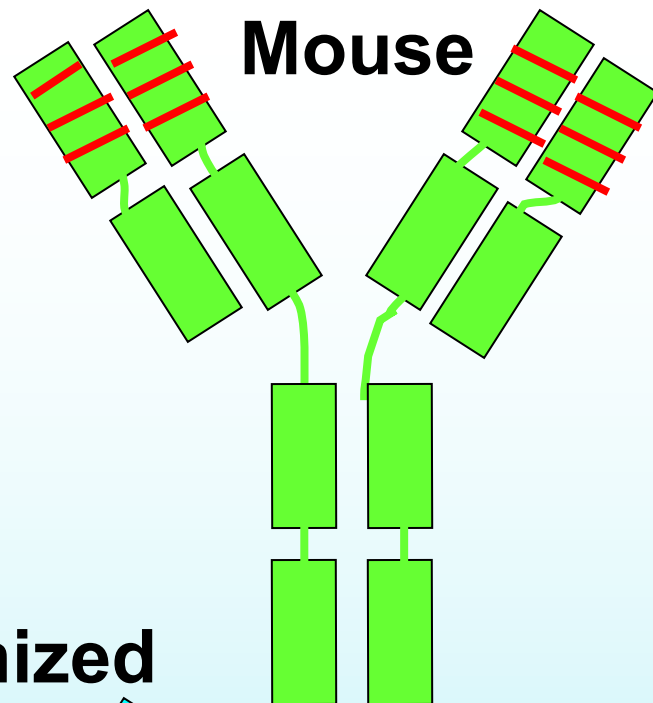
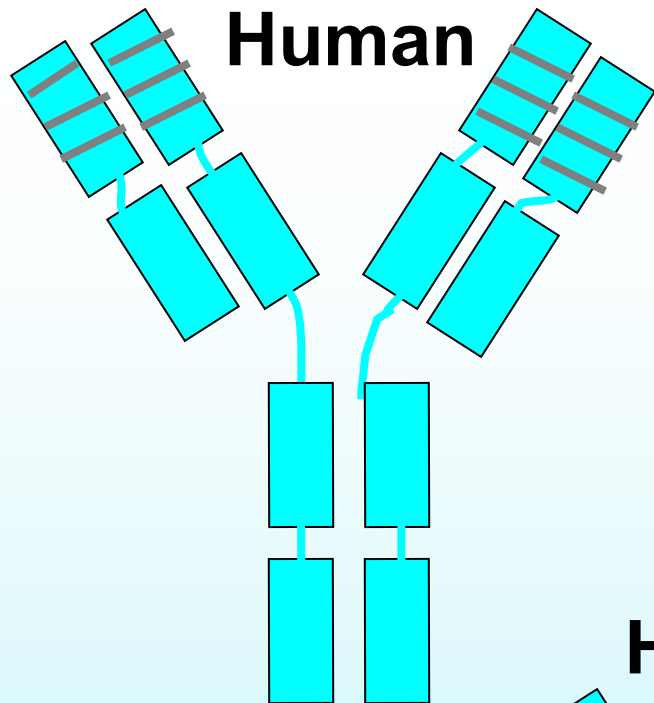
FR4

CONSTANT

CDR1

CDR2

CDR3



# CHIMERIC/HUMANIZED

Reduce the  
HAMA  
response.

Maintain  
effector  
functions.

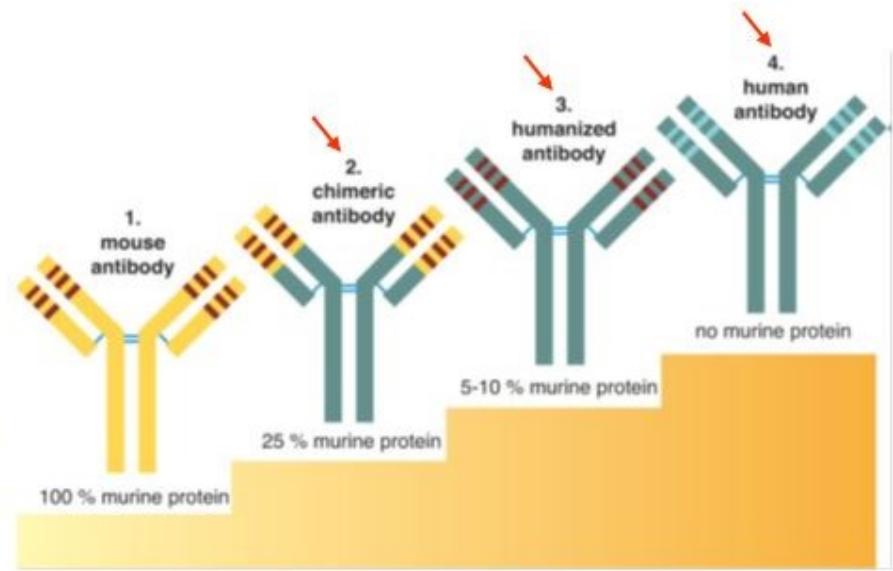
Increase the  
half life of the  
antibody.

Maintain binding  
affinity.

Easy to  
construct.

# Evolution of Therapeutic Antibodies

- ❖ **ximab** = MAb chimerico  
(es. inflix**x**imab, ritux**x**imab, abc**x**imab )
- ❖ **zumab** = MAb umanizzato  
(es. certol**z**umab, efal**z**umab, trastu**z**umab, gemt**z**umab, omal**z**umab, dacl**z**umab)
- ❖ **umab** = MAb umano  
(es. adalimumab)



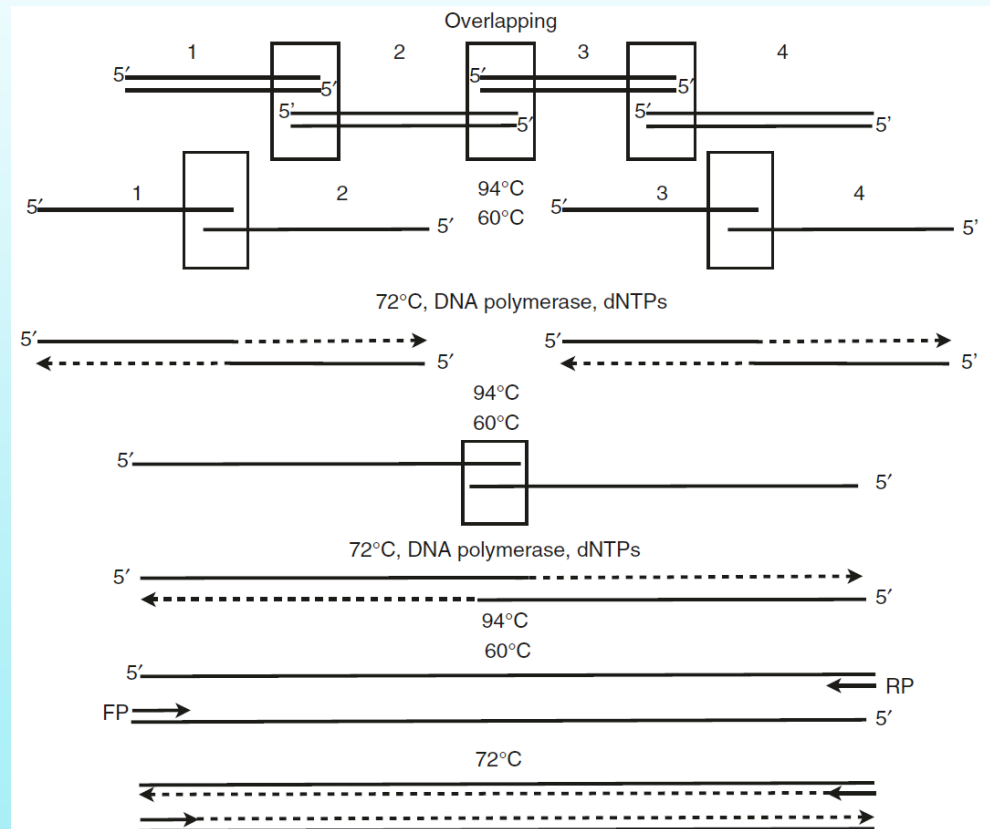
# Molecular Biotechnology: From DNA Sequence to Therapeutic Protein

## Monoclonal antibody - humanization of a mouse antibody

- The **nucleotide sequence of each of the VL and VH regions is deduced** (contains either the murine CDRs or SDRs).
- Next, the **entire sequence is divided over four or more alternating oligonucleotides** with overlapping flanks
- These relatively long oligonucleotides are made synthetically.
- Both the VL and VH regions contain **three highly variable loops** (known as complementarity-determining regions 1, 2, and 3).
- The **PCR product encoding the humanized VL and VH region is cloned into an expression vector** carrying the respective constant regions and a signal peptide. The signal peptide is required for glycosylation. → CHO cells

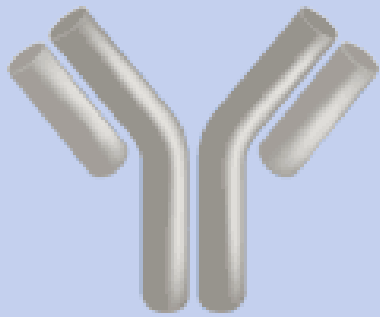
complementarity determining regions (CDRs)

e.g. cell culture, 10 g/L yield of 80%. to produce 1000 kg monoclonal antibody, needs at least 100,000 L of cell culture supernatant.

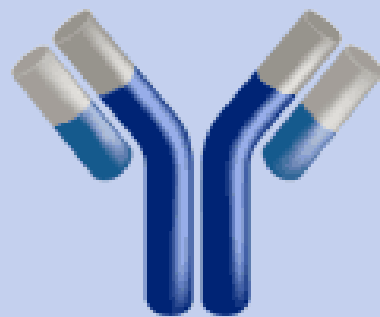




# Evolution of Therapeutic Antibodies



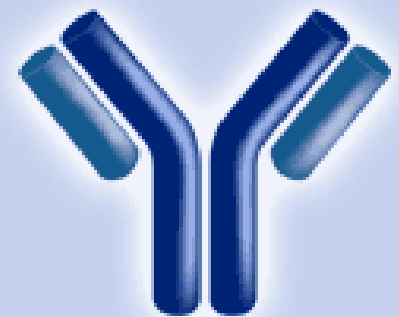
Murine  
100% Mouse protein



Chimeric  
33% Mouse protein



CDR-grafted  
5-10% Mouse protein



UltiMAb Antibodies  
100% Human protein

# Comparison between polyclonal, monoclonal, and recombinant antibodies in terms of production method and reproducibility.

	Polyclonal	Monoclonal	Recombinant Ab
Production	A heterogeneous mix of antibodies is derived from the immune response of multiple B-cells following animal immunization with the antigen of interest.	An antibody-producing B-cell from an immunized animal is fused with a myeloma cell to produce an antibody-producing hybridoma line	The genetic sequence of the selected antibody is cloned into an expression vector, which is subsequently introduced into expression hosts to provide animal-free antibody production.
Reproducibility	Multiple antibodies to various antigen epitopes. Following numerous rounds of serum collection, the animal is dispatched and the antibody source no longer available.	A single antibody clone, providing improved batch-to-batch consistency compared to polyclonals. Potential cell-line drift and mutations can impair production and result in antibody changes that affect reproducibility.	Stable production that can be re-generated at any time through the known genetic sequence starting material.

# Monoclonal Ab Production method

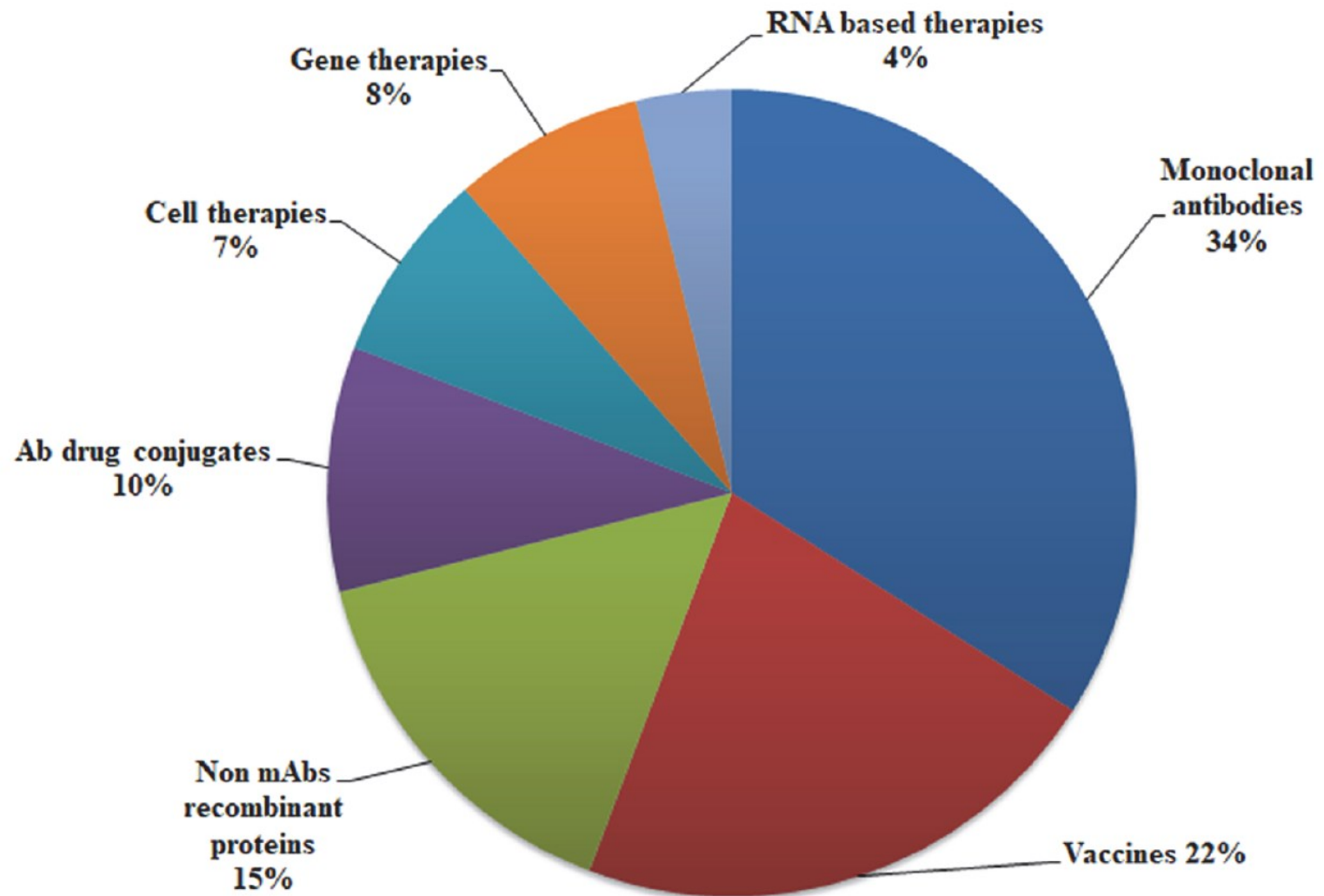
- Large-scale production of biopharmaceutical products, including mAbs, require **suspended cells** and also the use of a **serum-free medium (SF)**.
- Adaptation to these new conditions:
  - a **direct approach**, where serum is completely removed in a single step
  - a **gradual/sequential approach**, where serum concentration in the medium is slowly reduced
- **SF adaptation** can even be **advantageous** in terms of mAb production,
  - in several works that indicate **significantly increased mAb production kinetics in SF medium** with respect to those done in serum-containing medium

# Monoclonal Ab Production method

**Table 1. Recent advances in the production of full length mAbs and antibody fragments with different host organisms**

Production milestone	Recent advances					
	Mammalian cells	Refs	Yeasts	Refs	<i>Escherichia coli</i>	Refs
Stable and efficient expression system	Site-specific homologous recombination	[73]	Targeted gene integration	[15]	Plasmid-free expression system	[41]
	Vector engineering and marker attenuation	[74,75]	Concomitant expression of several genes	[17]	Marker-free selection system	[42]
	Expression of anti-apoptotic genes	[76]	Co-expression of chaperones	[34]	Co-expression of chaperones	[44]
			Reduction of proteolysis	[21,35]		
Clone selection	Robotics and fluorescence-activated cell sorting	[75]	Over-expression of Hsf	[22]		
			Targeted gene integration	[15]	Not an issue	
			Optimization of codons, gene copy number, and promoters	[77]		
Disulfide bridges	Intrinsic feature of the ER		Intrinsic feature of the ER		Transport to the periplasm	[46]
Product secretion	Intrinsic feature		Over-expression of SNAREs	[20]	Transport to the periplasm	[46]
			Mutation studies on MF $\alpha$ 1	[78]		
			System biological analysis	[77]		
Chemically defined medium (CFD)	Serum-free CFD	[56]	Already applied		Already applied	
Efficient bioprocess	Concentrated fed-batch strategy	[79]	Fully aerobic strain	[23]	Manipulating the native acetate formation pathway	[49]
			Dynamic processes	[80]		

## Biopharma therapeutics that are currently available according to the biopharma survey in March 2019.

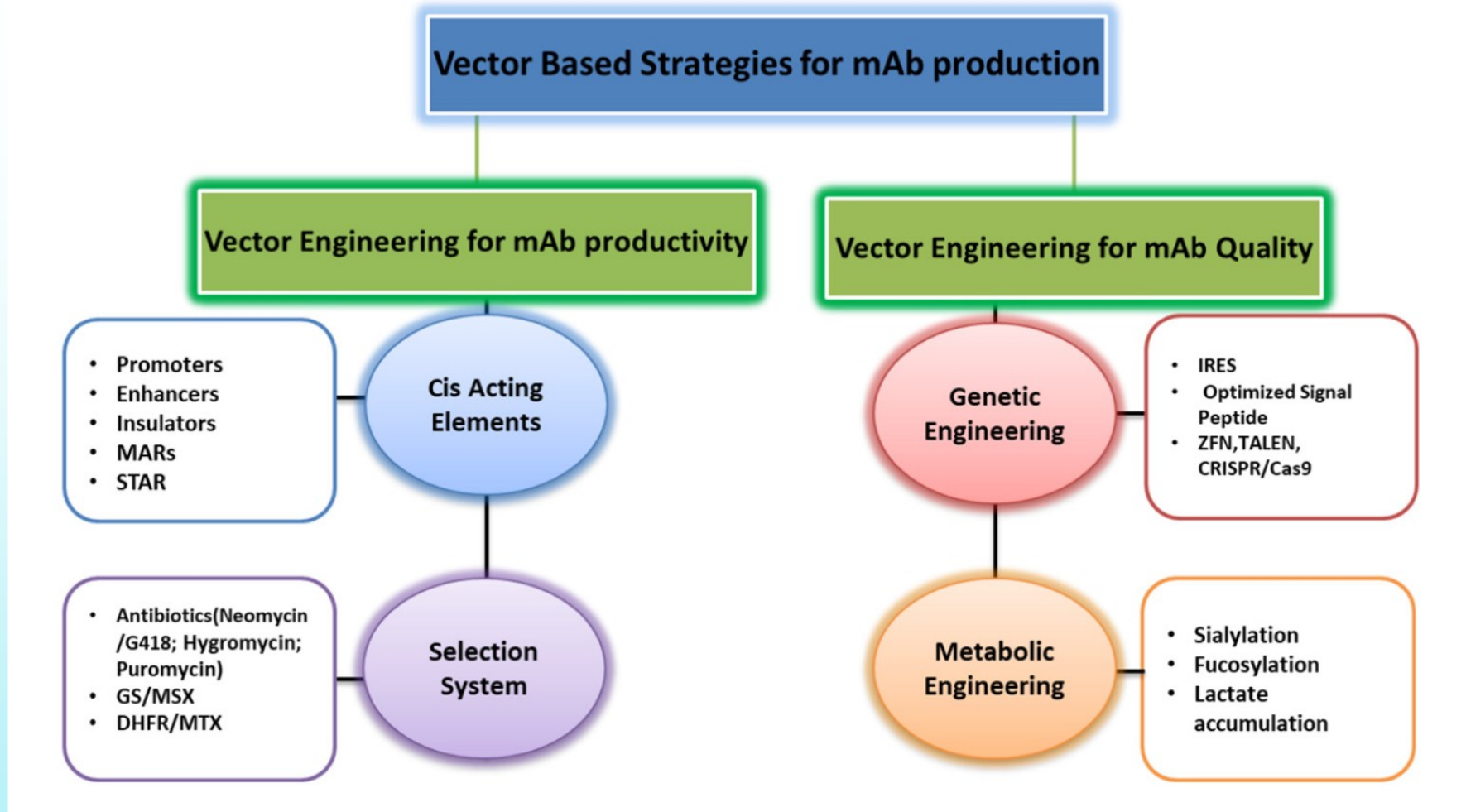


# Monoclonal Ab Production method

**Table 1. Monoclonal antibodies, source cell line and cultivation method.**

Sl. No	Antibody	Host cell line	Culture system	Ref
1	RF-HBs-1(Anti HBs Ag mAb)	Hybridoma	Perfusion	[8]
2	CB72.3 Chimeric IgG4	GS-CHO 46	Fed Batch /Perfusion	[9]
3	Alemtuzumab(Anti CD 52 mAb)	CHO	Perfusion	[10]
4	Anti IL-8 mAb	CHO	Shake flask /wave bag	[11]
5	Anti-Salmonella Enteritidis O-Ag mAb	Hybridoma	Roller bottles/Stirred tank/ Disposable bioreactor	[12]
6	100F4 mAb (specific to HA protein of H1N1 influenza)	Drosophila Schneider 2	Perfusion	[13]
7	Anti enrofloxacin IgG1 mAb	Hybridoma	Batch/Fed Batch/Perfusion	[14]
8	CRL-1606 (Anti fibronectin IgG mAb)	Hybridoma	Batch/Fed Batch	[15]
9	Anti digitoxin IgG	Hybridoma	Batch/perfusion	[16]
10	Anti CD22 IgG <sub>2</sub> a	SP <sub>2/0</sub>	Batch/Fed Batch/Perfusion	[17]

# Vector Based Strategies for enhancing mAb production



## Vector engineering for mAb Productivity by:

Cis Acting elements which regulate the transgene expression, selection system enhances cells constitutively and stably producing mAbs.

## Vector engineering for mAb Product Quality by:

metabolic and genetic engineering approaches which optimize mAbs secretion, folding and glycosylation pattern of mAb.

# Phage Display Derived Monoclonal Antibodies: From Bench to Bedside

last 120 years, the research and development of antibody-related technologies.

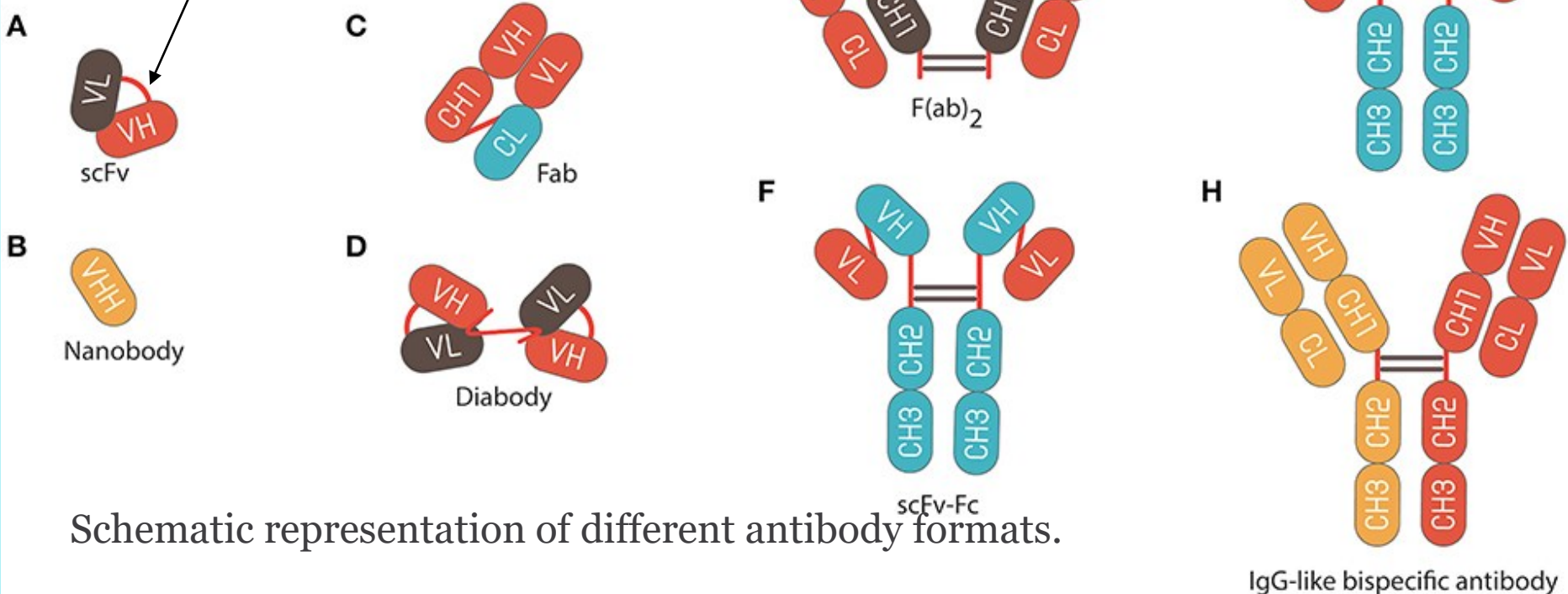
- 1901, Emil von Behring won the first **Nobel Prize in Physiology or Medicine** for the successful therapeutic **use of horse hyperimmune serum** containing neutralizing polyclonal antibodies against diphtheria and tetanus toxins ([12](#)).
- 1984 Kohler and Milste received the **Nobel Prize in Physiology or Medicine** for developing the ground-breaking **hybridoma technology** which facilitated the isolation of mAbs and their subsequent production in laboratories ([13](#)).
- 2018, George P. Smith and Sir Gregory P. Winter were awarded with the **Nobel Prize in Chemistry** for their development of **phage display** of peptide and antibodies ([14-16](#)).
- 2018 James P. Allison and Tasuku Honjo were honored by the **Nobel Prize in Physiology or Medicine** for their discoveries of **cancer immunotherapy via the use of antibody blockade of the T-cell inhibitory receptor** (CTLA-4) and programmed cell death protein 1 (PD1) to enhance anti-tumor immune responses ([17](#), [18](#)).



# Phage Display Derived Monoclonal Antibodies: From Bench to Bedside

Single chain fragment variable (scFv)  
variable light chain ( $V_L$ )  
variable heavy chain ( $V_H$ )  
constant light chain ( $C_L$ )  
constant heavy chain ( $C_H$ )

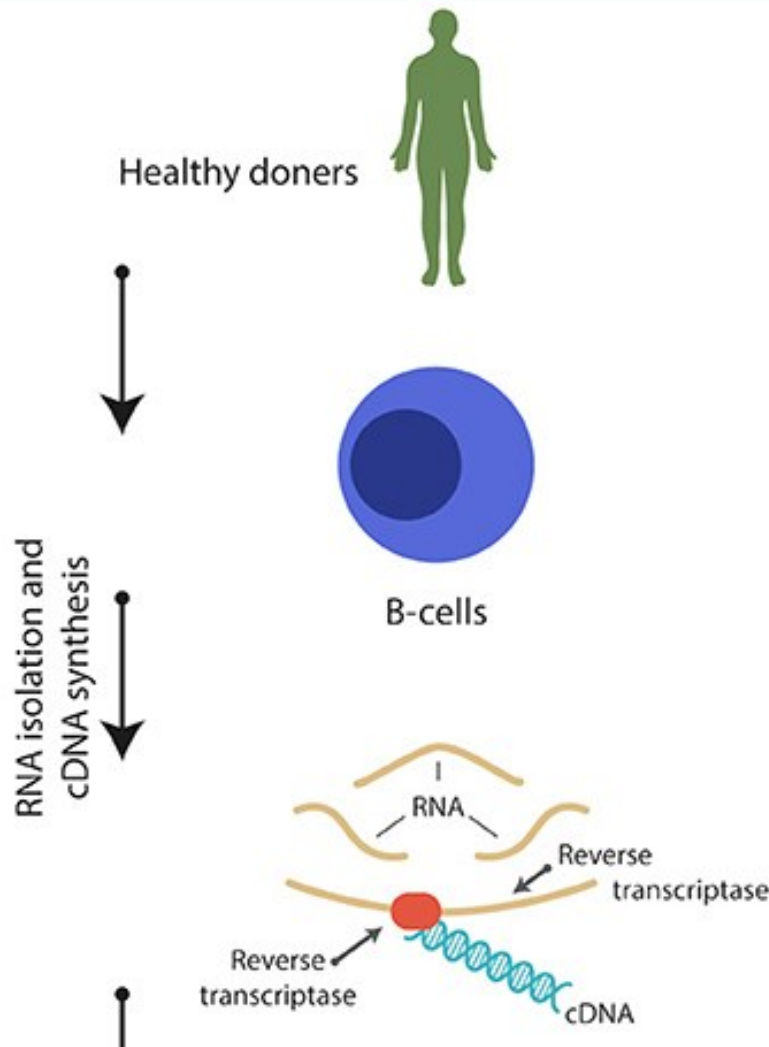
flexible linker ( $\text{Gly}_4\text{Ser}$ )<sub>3</sub>.



Schematic representation of different antibody formats.

# Phage Display Derived Monoclonal Antibodies: From Bench to Bedside

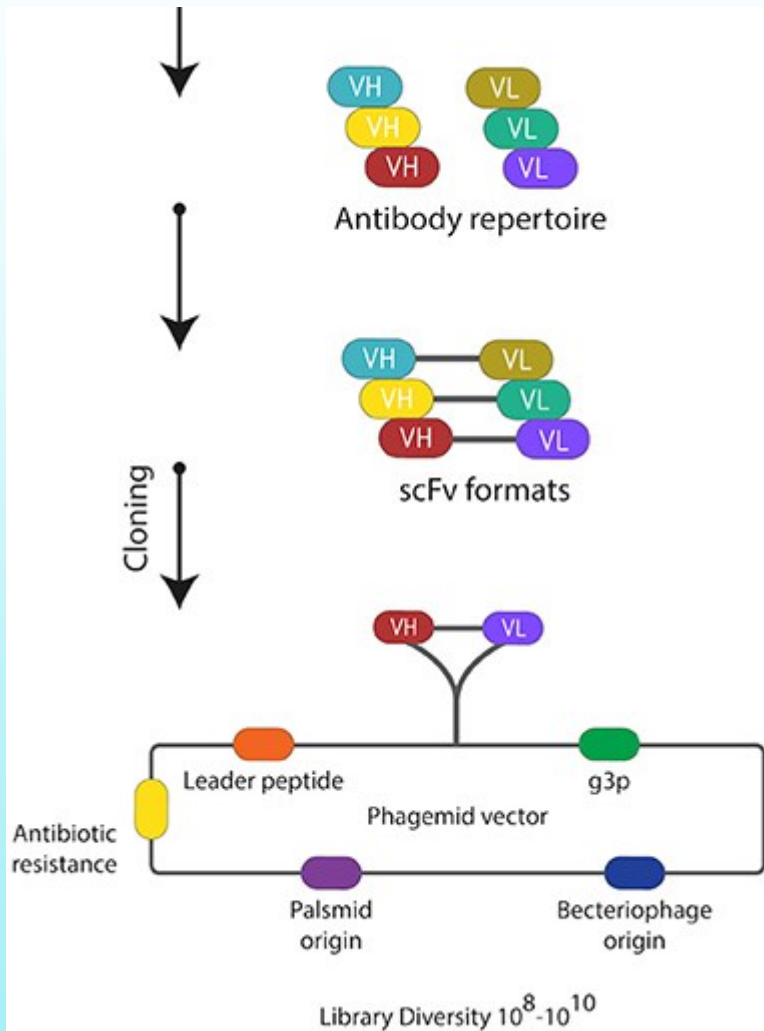
Strategy used for construction of naïve scFv-phage display libraries. (I)



Total RNA is isolated from B-lymphocytes from non-immunized healthy donors.

Then cDNA is synthesized from the isolated RNA using reverse transcriptase enzyme.

# Phage Display Derived Monoclonal Antibodies: From Bench to Bedside



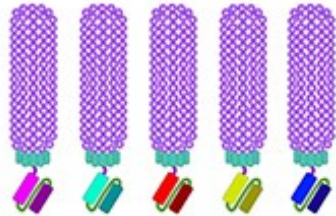
Strategy used for construction of naïve scFv-phage display libraries. (II)

Then the repertoire of the V<sub>H</sub> and V<sub>L</sub> genes is amplified from the cDNA using forward and reverse primers hybridizing to the variable domains.

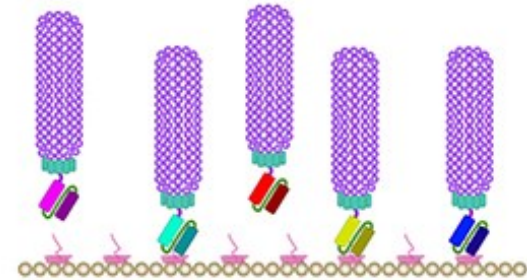
scFvs are constructed and cloned into phagemid vector and a naïve phage library of  $10^8-10^{10}$  is usually generated.

# Phage Display Derived Monoclonal Antibodies: From Bench to Bedside

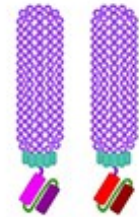
Antibody phage display library



Screening of phage on immobilized antigen

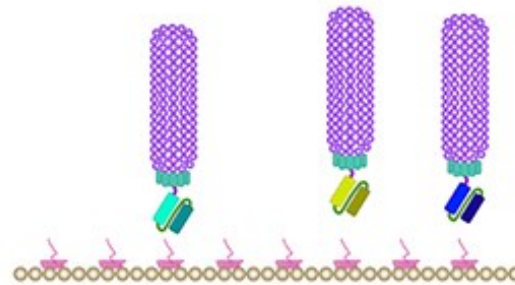


Wash unbound phage



Schematic representation of phage biopanning.

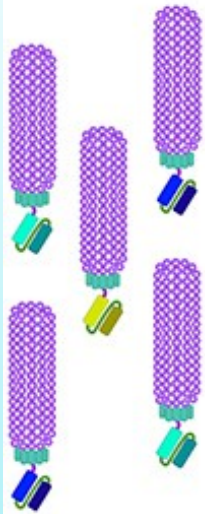
Repeat for 3-5 rounds to enrich library



Elution of Surface-bound phage

Amplify phage for subsequent round

Screening



# Obstacles to the use of monoclonal antibodies in cancer treatment

- Antigen distribution of malignant cells is highly heterogeneous, so **some cells may express tumor antigens, while others do not.**
- Tumor blood flow is not always optimal
- **High interstitial pressure** within the tumor can prevent the passive monoclonal antibody from binding.

# Biophysical and Biochemical Characteristics of Therapeutic Proteins

## PROTEIN STRUCTURE

- **Primary Structure**
- **Secondary Structure**  
( $\alpha$ -Helix;  $\beta$ -Sheet;  $\beta$ -turn; Loops and turns)
- **Tertiary Structure and Quaternary Structure (Forces)**  
→ Hydrogen Bonds - Electrostatic Interactions - Hydrophobic Interactions - Van der Waals Interactions
- **Hydration** (Water molecules are bound to proteins internally and externally)



# Biophysical and Biochemical Characteristics of Therapeutic Proteins

## PROTEIN STRUCTURE

- Post-translational Modifications

- **Glycosylation:**

- Mammalian cells have an advantage over yeast or plant production cells.
- The sugar chains produced in yeast are rich in mannose; their **sialic acid content is low**.
  - **increase the clearance rate** of these glycoproteins **upon injection**.
- Plant-derived glycoproteins are rich in fucose and xylose levels; **low sialic acid content**.
  - **increase immunogenicity**.
  - **affects the pharmacokinetic** profile, i.e., **accelerated clearance** from the blood.

- PROTEIN FOLDING

- exposition a cluster of hydrophobic groups to those of other polypeptide chains
- resulting intermolecular aggregation.

**High efficiency in the recovery of native protein** depends to a large extent on how this **aggregation of intermediate forms is minimized**.

**The use of chaperones or polyethylene glycol has been found quite effective for this purpose**

# Production and Purification of Recombinant Proteins

## Expression Systems (General Considerations)

- **Expression systems include pro- and eukaryotic cells** (bacteria, yeast, fungi, plants, insect cells, mammalian cells) and **transgenic animals**.
- **The choice determined by:**
  - the nature and origin of the desired protein,
  - the intended use of the product,
  - the amount needed, and the cost.

The regulatory agencies both in Europe (EMA: European Medicines Agency) and in the United States of America (FDA: Food and Drug Administration) play a pivotal role in providing legal requirements and guidelines



# Production and Purification of Recombinant Proteins

Protein feature	Prokaryotic Bacteria	Eukaryotic yeast	Eukaryotic mammalian cells	Eukaryotic plant cells	Transgenic animals
Concentration	High	High	High	Low	Medium-High
Molecular weight	Low	High	High	High	High
S-S bridges	Limitation	No limitation	No limitation	No limitation	No limitation
Secretion	No	Yes/no	Yes	Yes/no	Yes
Aggregation state	Inclusion body	Singular, native	Singular, native	Singular, native	Singular, native
Folding	Risk of misfolding	Correct folding	Correct folding	Correct folding	Correct folding
Glycosylation (human-like)	Limited	Limited	Possible	Limited	Possible
Contamination risk	Possible (endotoxin)	Low	Possible (virus, prion, oncogenic DNA)	Low	Very possible (virus, prion, endotoxin)
Cost to manufacture	Low	Low	High	High <sup>a</sup>	Medium-high

# Production and Purification of Recombinant Proteins

## Expression Systems

- *Transgenic Animals*

Foreign genes can be introduced into animals like mice, rabbits, pigs, sheep, goats, and cows through nuclear transfer and cloning techniques.

→ Using milk-specific promoters, the desired protein can be expressed in the milk of the female offspring. **During lactation the milk is collected**, the milk fats are removed, and the skimmed milk is used as the **starting material for the purification of the protein**.

- **Advantage** of this technology is the relatively **cheap method** to produce the desired proteins (e.g. cow)
- **Disadvantages** are the **long lead time to generate a herd of transgenic animals** and concerns about the health of the **animal, food safety and ethics**
  - Some proteins expressed in the mammary gland leak back into the circulation and cause serious negative health effects.

# Production and Purification of Recombinant Proteins

## Expression Systems

### *Transgenic Animals*

- The **purification strategies and purity requirements** for proteins from milk can be **different from** those derived from **bacterial or mammalian cell systems**.
- the transgenic milk also contains significant amounts of the **nonrecombinant counterpart**. To separate these closely related proteins poses a purification challenge.
- The **“contaminants” in proteins for oral use expressed in milk** that is **otherwise consumed by humans** are known to be safe for consumption.

The FDA and EMA approved recombinant protein:

- **antithrombin III (ATryn®, GTC Biotherapeutics)** - produced in the milk of transgenic goats
- **human C1 esterase inhibitor (Ruconest®, Pharming Group N.V.)** - produced in the milk of transgenic rabbits

# Production and Purification of Recombinant Proteins

## Expression Systems

### *Plants*

Therapeutic proteins can also be expressed in plants

→ These are economically feasible has yet to be established.

But → The lack of genetic stability of plants was sometimes a drawback.

→ Stable expression of proteins in edible seeds has been obtained.

→ For Oral therapeutics or vaccines might be the ideal solution to produce large amounts of cheap therapeutics → the “contaminants” are known to be safe for consumption.

But → Challenges are the presence of high endotoxin levels, a relatively low expression level of the product, and secretion of proteases limiting the shelf life of plant extracts

**Biosafety concerns (such as pollen contamination and immunogenicity of plant-specific glycans) and costly downstream extraction and purification requirements,**

# Production and Purification of Recombinant Proteins

Human proteins that have been studied in **transgenic plants** is provided to show the variety of what may become a viable technology in the future

Species	Protein product	Potential indication(s)
Tobacco	IgG	Systemic therapy (rabies virus, hepatitis B virus)
Tobacco	TGF- $\beta$ 2	Ovarian cancer
Tobacco	Vitronectin	Protease
Tobacco	RhinoR	Fusion of human adhesion protein and human IgA for common cold
Tomato	Beta-amyloid	Study of Alzheimer's disease
Tomato	Vaccines	Infectious disease
Safflower	Insulin	Diabetes
Carrot	DTP subunit vaccine	Infectious disease
Corn	Meripase	Cystic fibrosis
Cherry	Hep B surface antigen	Hep B vaccine production
Duckweed	Lacteron	Controlled release of $\alpha$ -interferon for hepatitis B and C
Potato	Poultry vaccine	Avian influenza (H5N1)

# Production and Purification of Recombinant Proteins

## Expression Systems

**Expression systems eukaryotic cells** commonly used:

- Chinese Hamster Ovary cells (CHO),
  - Immortalized human embryonic retinal cells (PER.C6<sup>®</sup> cells),
  - Baby hamster kidney cells (BHK),
  - lymphoblastoid tumor cells (interferon production),
  - melanoma cells (plasminogen activator),
  - hybridized tumor cells (monoclonal antibodies).
- The cell culture has to be free from undesired microorganisms that may destroy the cell culture or present hazards to the patient by producing endotoxins.

NOTE: To prepare the **final medium, components are dissolved in purified water before sterilization**. The preferred method for sterilization is heat ( $\geq 15$  min at  $121^\circ\text{C}$ ).

However, **most components used in the cell culture medium can not be sterilized by heat**, therefore filtration is used.

→ the **medium is filtrated** through  $0.1\ \mu\text{m}$  (to prevent mycoplasma and bacterial contamination) or  $0.2\ \mu\text{m}$  filters (to prevent bacterial contamination).

# Antibody Conjugation of Nanoparticles as Therapeutics for Breast Cancer Treatment

## Challenges for Bringing ACNPs to the Clinic

- ACNPs have failure in clinical translation.
- Lack of knowledge about the interaction between nanocarriers and biological systems,
- Poor tumor accumulation, inadequate pharmacokinetics, the safety issue of raw materials for NPs generation, and limited number of reported in vivo studies remain limitations to upgrade ACNP to the clinic.
- Not sufficient understanding about the interaction between NPs with biological macrostructures—even more so when referring to ACNPs.

# Antibody-drug conjugates (ADCs) are a new emerging class

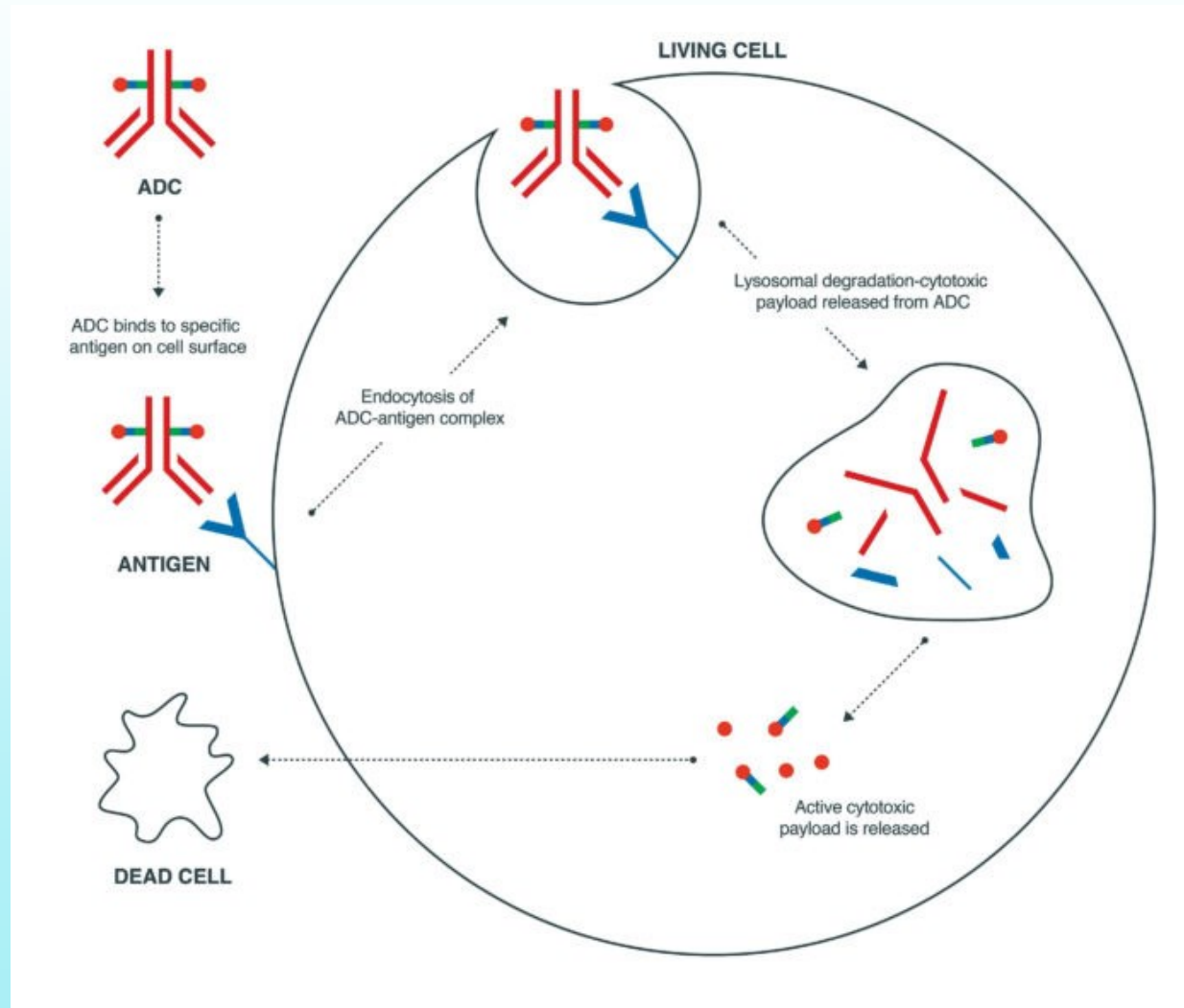
- **Antibody-drug conjugates (ADCs) are a targeted therapeutics** with the potential to improve the therapeutic index seen with traditional chemotherapy.
- ADC consists of three components:
  - a monoclonal antibody or antibody fragment (which targets a tumor-associated antigen);
  - a highly cytotoxic entity;
  - a chemical linker to conjugate the first two components.



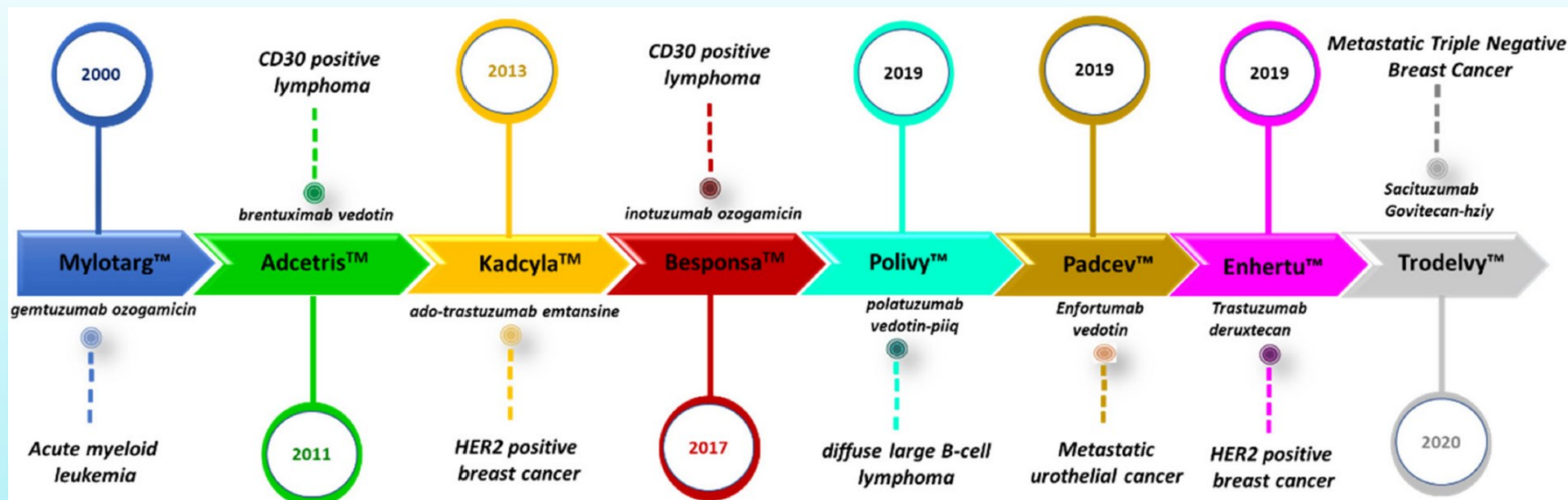
# Antibody-drug conjugates (ADCs) are a new emerging class

- Antibody-drug conjugates (ADCs) are a targeted therapeutics
- Binding of the antibody to the cell surface triggers internalization, and processing within endosomes or lysosomes releases the potent cell-killing molecule.
- ADC's mechanism of action combines the targeting power of an antibody with a potent cytotoxic agent, making it possible to eradicate cancer cells more effectively and selectively, while reducing the side effects which undermine patient quality of life (Figure 1).

# Antibody-drug conjugates (ADCs) are a new emerging class

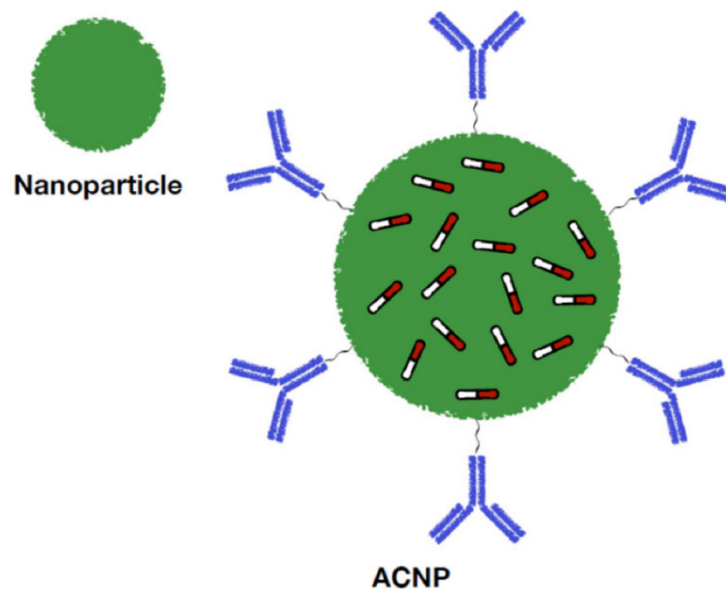
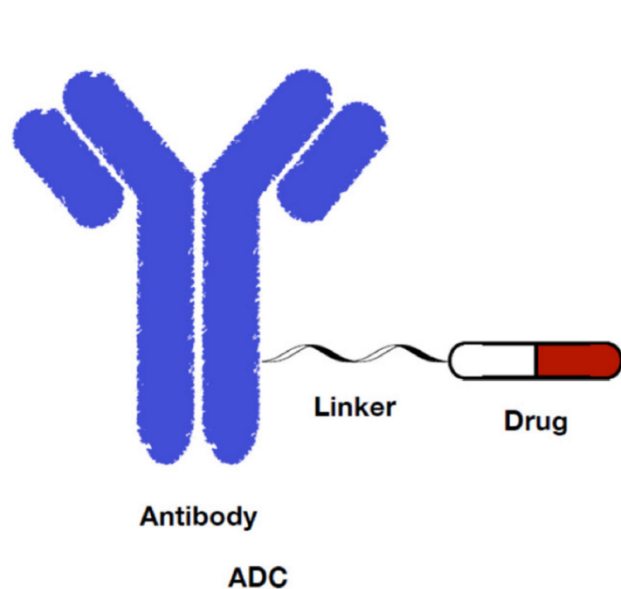


# Antibody Conjugation of Nanoparticles as Therapeutics for Breast Cancer Treatment



Antibody-drug conjugates (ADCs) approved by the Food and Drug Administration (FDA).

# Antibody Conjugation of Nanoparticles as Therapeutics for Breast Cancer Treatment



- ✓ Linkers reduce payload potency
- ✓ Approx 4:1 for optimal balance between cytotoxicity and pharmacokinetic profiles
- ✓ Internalization of AB and linked drug at the tumor cell requires complex linker chemistry
- ✓ ADCs can only link to one drug unless using branched linkers

*Payload modulation*

*Drug to Antibody Ratio (DAR)*

*Drug release profiles*

*Multivalency effects*

- ✓ No linker required; not payload affected

- ✓ Easily modulable to ensure internalization of much higher concentrations of drug

- ✓ Simply a consequence of drug diffusion and particle degradation

- ✓ Multi-conjugation to NP surface and induction of hyperclustering of receptors

# Antibody Conjugation of Nanoparticles as Therapeutics for Breast Cancer Treatment

## Conjugation Strategies for ACNPs Generation

NPs can be functionalized with antibodies or antibody fragments by adsorption or covalent binding.

- Immobilization of the desired antibodies with their correct orientation.
- The coupling method must maintain the biological activity of the antibody.
- Adsorption is a non-covalent immobilization strategy includes physical adsorption (electrostatic, hydrogen binding, hydrophobic and van derWaals attractive forces) and ionic binding.
- Covalent binding requires prior activation of the nanoparticle
  - carbodiimide chemistry (major disadvantage of lacking control over antibody orientation onto the nanoparticle surface)
  - Maleimide chemistry (binding through sulfhydryl groups of antibodies → groups are not as abundant as primary amines in the antibody structure and the incorporation of free sulfhydryl groups is required).
  - "Click chemistry" chemical reactions provide orthogonality, site-specificity, and a favorable reaction rate.
- Most covalent strategies produce low coupling efficiency and randomly oriented antibodies.

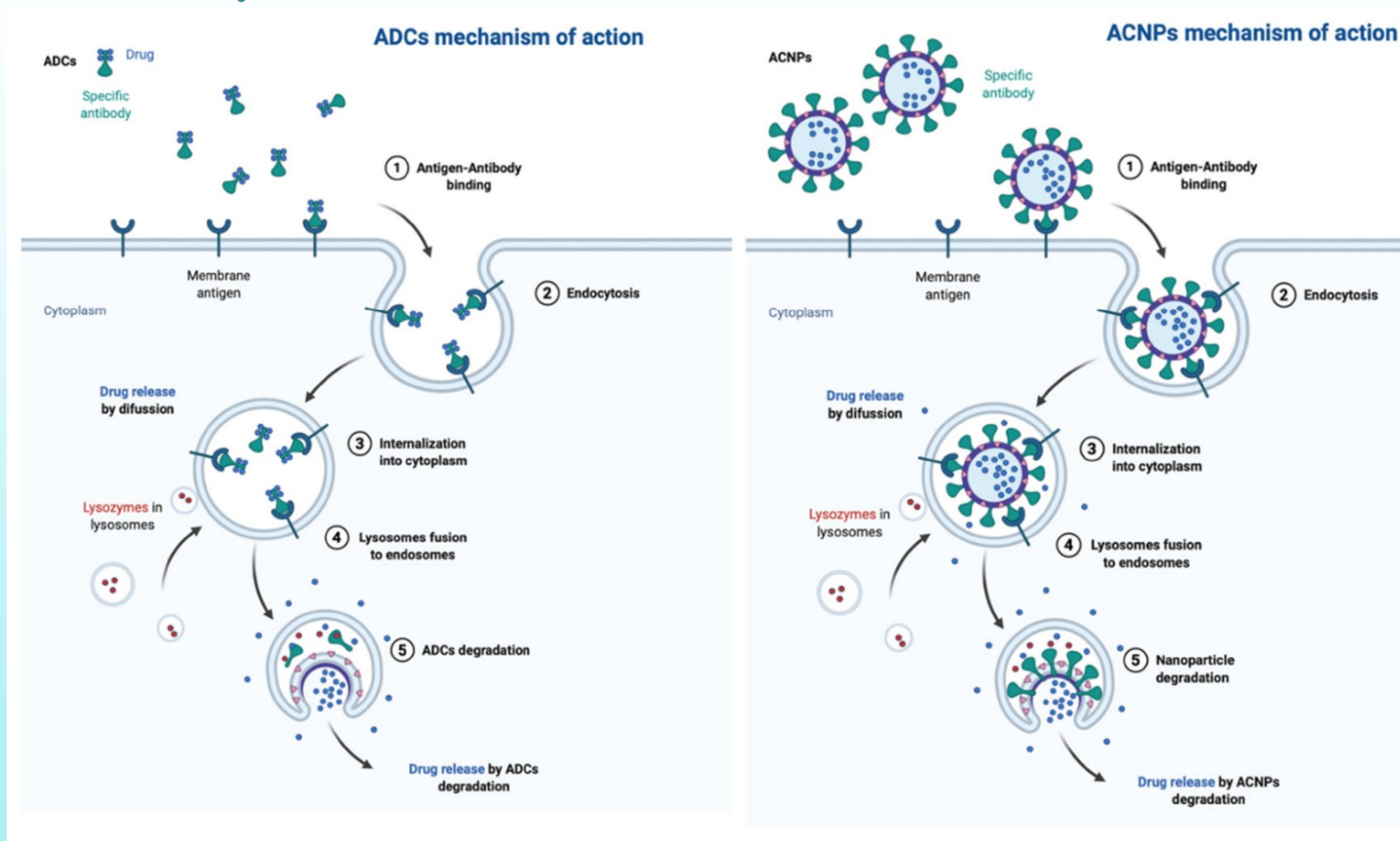
# Antibody Conjugation of Nanoparticles as Therapeutics for Breast Cancer Treatment

## Conjugation Strategies for ACNPs Generation

- **Non-covalent approaches** using adapter biomolecules can provide orientation of **the immobilized antibodies on the NP surface**.
- The most relevant binding strategy with adapter molecules exploits **biotin-avidin interaction** as the strongest non-covalent biological interaction between a protein and a ligand.
- The most common approach using biotin-avidin interaction implies chemical of **the antibody with biotin (biotinylation)** and functionalization of the **nanoparticle with avidin or its derivatives**



# Antibody Conjugation of Nanoparticles as Therapeutics for Breast Cancer Treatment



Action mechanism of antibody-conjugated nanoparticles (ACNPs) and ADCs.

# Antibody Conjugation of Nanoparticles as Therapeutics for Breast Cancer Treatment

## Challenges for Bringing ACNPs to the Clinic

It is well known that the **surface of the non-targeted NPs is quickly covered by serum proteins**

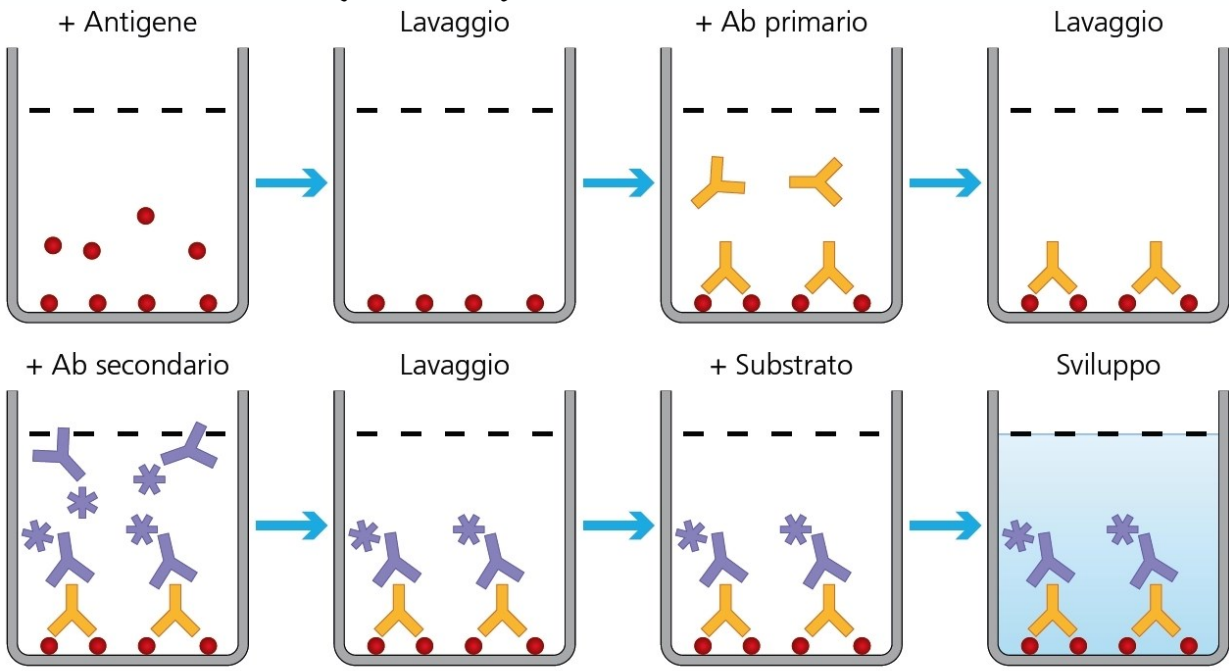
- implies important changes in NPs stability and metabolism
- the influence of the size, shape, and surface charge of ACNPs are crucial to understand immune response and therefore facilitate better ACNPs design.
- **Further investigations and in vivo outcomes are required to determine the effects of NPs shape, size, and surface charge on cellular uptake.**

NPs must prevent the mononuclear phagocyte system to increase circulating time.

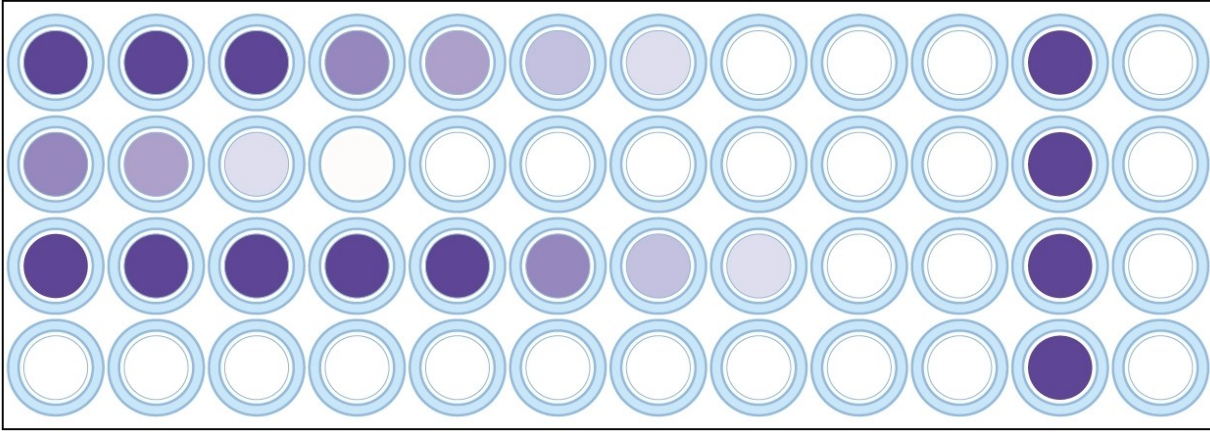
- the grafting of **polyethylene glycol (PEG)** to the nanoparticle surface as an adequate strategy for cellular internalization-
- have been explored the use of protein and cell membrane coatings.



# Enzyme-Linked ImmunoSorbent (ELISA)

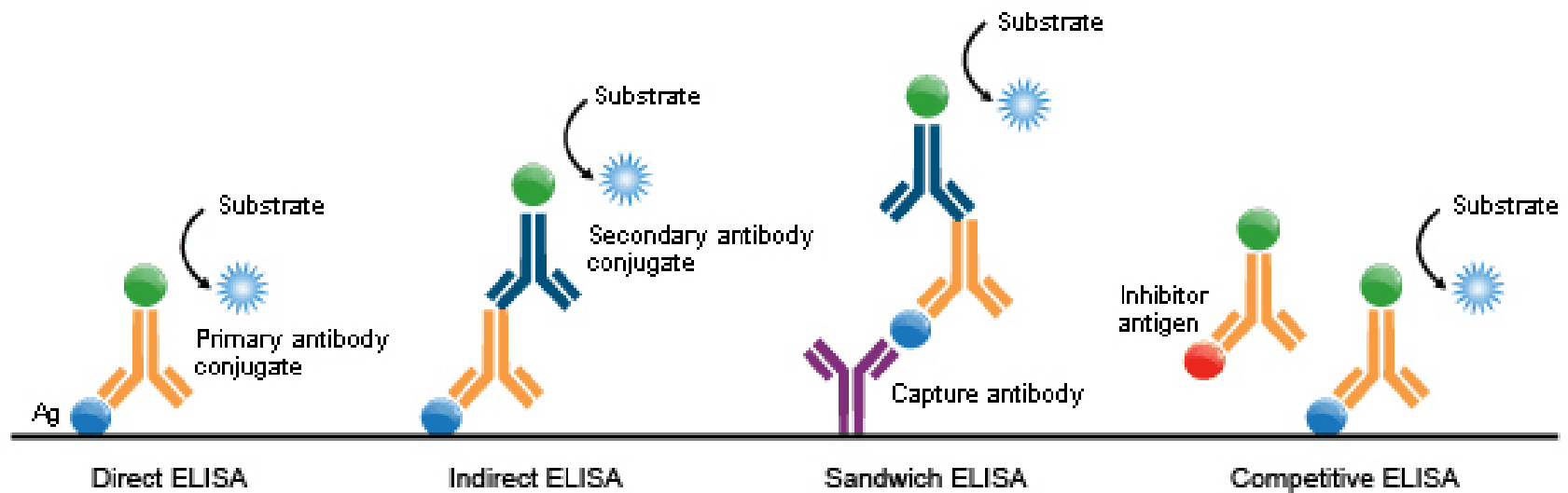


indiretto



**Figura 6.29**  
Schema di funzionamento di un saggio ELISA. La parte superiore della figura mostra i vari passaggi che sono descritti nel testo; la parte inferiore della figura mostra un esempio di risposta colorimetrica al saggio.

# Enzyme-Linked ImmunoSorbent (ELISA)



# Surface plasmon resonance techniques

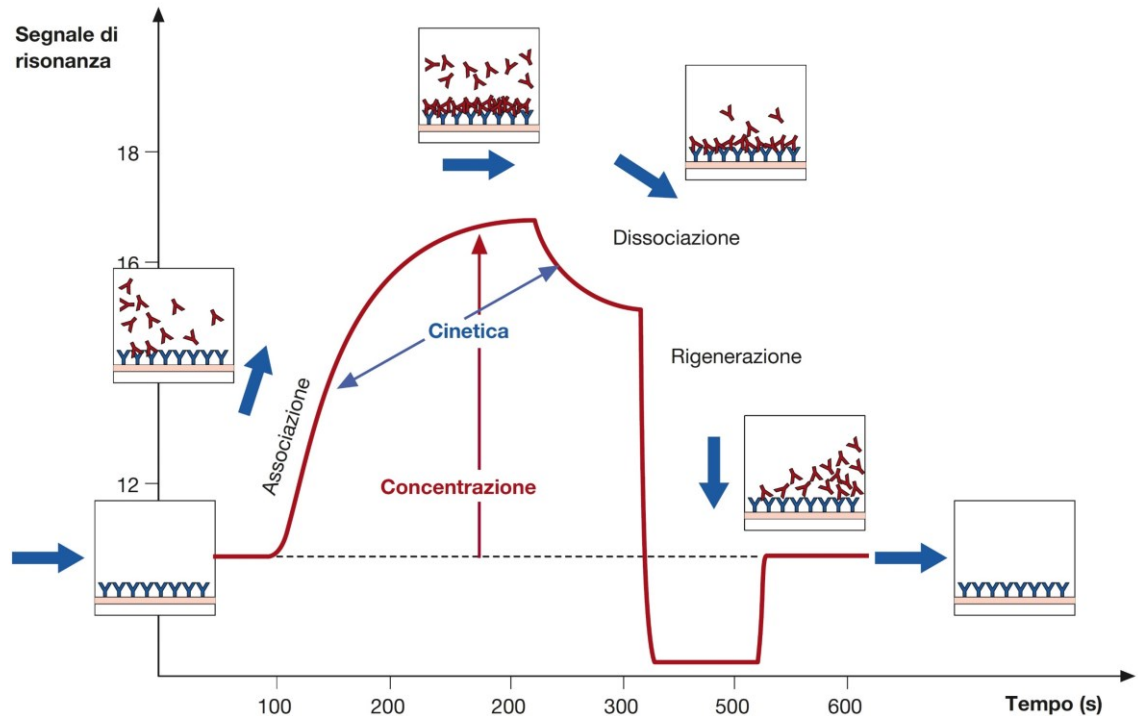
**Based on the excitation of free electrons (called surface plasmons when excited)**

by polarized light from a metal film at an interface with a medium having a different refractive index.

→ **Binding of molecules to this interfacial layer results in shifts in their reflection curves.**

→ refractive index changes are linearly proportional to the number of molecules bound,

→ technique can be used to calculate a number of binding parameters: **equilibrium association constant (KA), equilibrium dissociation constant (KD),** as well as the concentration of a protein in solution.



**Figura 6.6** Saggio di risonanza plasmonica superficiale (SPR). Le due macromolecole in esame sono indicate dai simboli rossi e blu. La macromolecola con il simbolo blu (nell'esempio, DNA) è quella che viene legata alla superficie metallica (rosa),

mentre la macromolecola con il simbolo rosso (nell'esempio, proteina) è quella che si trova in soluzione. Durante il passaggio di rigenerazione del biosensore, la molecola interagente (rossa) viene eliminata.

# Protein Stability and Characterization

Other techniques:

## **SDS-PAGE**

## **2-Dimensional Gel Electrophoresis and Differential Gel Electrophoresis**

- **Isoelectric focusing and SDS-PAGE** can be combined
  - proteins are first fractionated by isoelectric focusing based upon their pI values.
  - After are then subjected to SDS-PAGE fractionated based on the molecular weights.

## **BIOLOGICAL ACTIVITY (POTENCY) ASSAYS/ BIOASSAYS**

- **Binding Assays (ELISA),**
- **Surface Plasmon Resonance (SPR)**